



TPS63070 2V～16V 昇降圧型コンバータ、3.6Aスイッチ電流

1 特長

- 入力電圧範囲: 2.0V～16V
- 出力電圧範囲: 2.5V～9V
- 最大95%の効率
- PWMモードで $\pm 1\%$ のDC精度
- PFMモードで $+3\%/-1\%$ のDC精度
- 降圧モードで2Aの出力電流
- 昇圧モードで2Aの出力電流
($V_{IN} = 4V$, $V_{OUT} = 5V$)
- 高精度のENABLE入力
 - ユーザー定義の低電圧誤動作防止
 - 正確なシーケンシング
- 降圧モードと昇圧モードとの自動遷移
- デバイスの静止電流標準値: 50 μ A
- 固定および可変の出力電圧オプション
- パワー・セーブ・モードにより出力電力が低い時に効率が向上
- 2.4MHzの強制固定周波数動作と同期オプション
- パワー・グッド出力
- VSELにより出力電圧を簡単に変更可能
- シャットダウン中の負荷切断
- 過熱保護
- 入力/出力過電圧保護
- QFNパッケージで利用可能

2 アプリケーション

- デュアル・リチウムイオン・アプリケーション
- 産業用の計測機器
- DSCおよびカムコーダー
- ノートブック・コンピュータ
- ウルトラ・モバイルPCおよびモバイル・インターネット・デバイス
- 個人用医療機器

3 概要

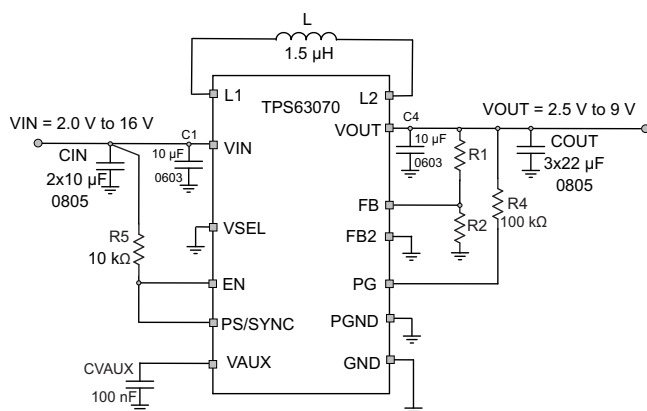
TPS6307xは高効率で静止電流の低い降圧/昇圧型コンバータであり、入力電圧が出力電圧よりも高い、または低い可能性のあるアプリケーションに適しています。出力電流は、昇圧モードと降圧モードの両方で、2Aまで対応できます。この降圧/昇圧コンバータは、固定周波数のパルス幅変調(PWM)コントローラを基礎とし、同期整流を使用して最大の効率を実現しています。負荷電流が低い時にはコンバータがパワー・セーブ・モードに移行し、広い負荷電流範囲にわたって高効率を維持します。コンバータをディセーブルして、バッテリーの消耗を最小限に抑えることができます。シャットダウン時には、バッテリーから負荷が切断されます。このデバイスは、2.5mm×3mmのQFNパッケージで供給されます。

製品情報⁽¹⁾

型番	パッケージ	本体サイズ(公称)
TPS63070	VQFN	2.5mm×3mm
TPS630701	VQFN	2.5mm×3mm

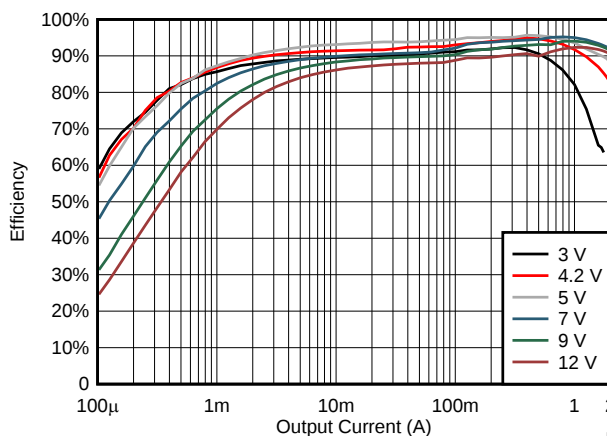
(1) 提供されているすべてのパッケージについては、巻末の注文情報を参照してください。

概略回路図



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効率と出力電流との関係、 $V_o = 5V$



D001



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4 改訂履歴

2016年6月発行のものから更新

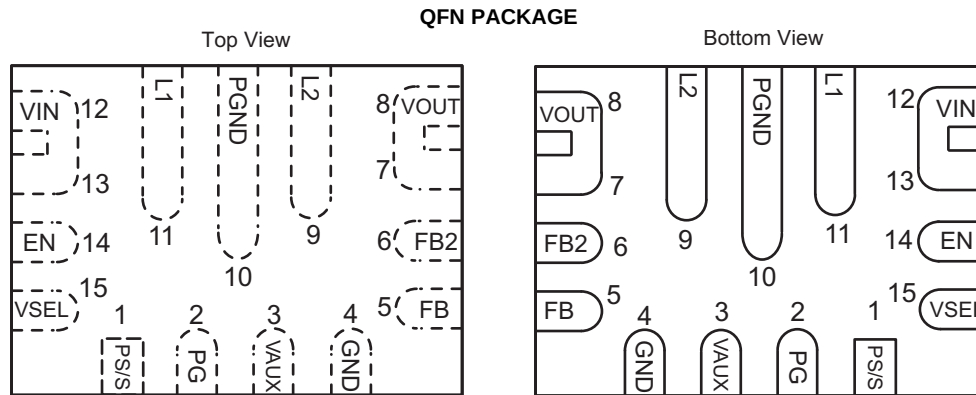
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• 完全な量産データを追加	1
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5 Device Comparison Table

Device Number	Features	Output Voltage	Marking
TPS63070	output discharge = off	adjustable	3070
TPS630701	output discharge = off	fixed 5 V	0701

6 Pin Configuration and Functions



Pin Functions

PIN		I/O	DESCRIPTION
NAME	NO.		
EN	14	I	Enable input. Pull high to enable the device, pull low to disable the device.
FB	5	I	Voltage feedback of adjustable versions, must be connected to VOUT on fixed output voltage versions
GND	4		Control / logic ground
L1	11	I	Connection for Inductor
L2	9	I	Connection for Inductor
PS/SYNC	1	I	Pull to low for forced PWM, pull high for PWM/PFM (power save) mode. Apply a clock signal to synchronize to an external frequency.
PG	2	O	Open drain power good output
PGND	10		Power ground
VIN	12, 13	I	Supply voltage for power stage
VOUT	7,8	O	Buck-boost converter output
VAUX	3	O	Connection for Capacitor of internal voltage regulator. This pin must not be loaded externally.
VSEL	15	I	Voltage scaling input. A high level on this pin enables a transistor which pulls pin FB2 to GND.
FB2	6	O	Voltage scaling output. Connect a resistor from FB to FB2 to change the voltage divider ratio on the feedback pin. A logic high level on VSEL will change the output voltage to a higher value. Leave the pin open or connect to GND if not used.

7 Specifications

7.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted) ⁽¹⁾

		MIN	MAX	UNIT
Voltage range	VIN, PS/SYNC, EN, VSEL	–0.3	20	V
	L1	–0.3	20	V
	L2, PG, VOUT, FB	–0.3	12	V
	AUX	–0.3	7	V
	FB2	–0.3	3	V
Operating junction temperature, T _j		–40	150	°C
Storage temperature range, T _{stg}		–65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

7.2 ESD Ratings

			VALUE	UNIT
V _(ESD)	Electrostatic discharge	Human body model (HBM), per ANSI/ESDA/JEDEC JS-001, all pins ⁽¹⁾	±2000	V
		Charged device model (CDM), per JEDEC specification JESD22-C101, all pins ⁽²⁾	±500	

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.

- (2) JEDEC document JEP157 states that 250-V CDM allows safe manufacturing with a standard ESD control process.

7.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

	MIN	NOM	MAX	UNIT
Supply voltage at VIN	2.0		16	V
Output Voltage	2.5		9	V
Output Current IOU _T			2	A
Effective Inductance	0.7	1.5	2.8	μH
Capacitance connected to VIN pin	4.7	10		μF
Capacitance connected to VAUX pin		100		nF
Total capacitance connected to VOUT pin ⁽¹⁾	15	47	470	μF
Operating junction temperature range, T _j	–40		125	°C

- (1) Due to the dc bias effect of ceramic capacitors, the effective capacitance is lower than the nominal value when a voltage is applied. This is why the capacitance is specified to allow the selection of the minimal capacitor required with the dc bias effect for this type of capacitor in mind. The capacitance range given above is for the nominal inductance of 1.5 μH. Please also see the detailed design procedure in the application section about the ratio of inductance and minimum output capacitance.

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾		TPS63070x	UNIT
		VQFN	
		13 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	63	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	42	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	13	°C/W
ψ_{JT}	Junction-to-top characterization parameter	2.4	°C/W
ψ_{JB}	Junction-to-board characterization parameter	13	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	n/a	°C/W

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, [SPRA953](#).

7.5 Electrical Characteristics

over VIN = 2V to 16V; Tj = -40°C to 125°C; typical values are at Tj = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
SUPPLY						
VIN	Input voltage range	once started; Vout ≥ 3.0 V	2.0		16	V
VIN	Input voltage range	for start-up; Vout < 3.0 V	3.0		16	V
IOUT	Output current	during operation with either VIN ≥ 4.5 V or VOUT ≥ 4.5 V and the boost factor (VOUT/VIN) ≤ 1			2	A
IQ	Quiescent current	into VIN; IOUT = 0 mA, VEN = VIN = 6 V, PFM VOUT = 5 V; Tj = -40°C to 85°C		54	103	μA
IQ	Quiescent current	into VIN; IOUT = 0 mA, VEN = VIN = 6 V, PFM VOUT = 5 V; Tj = -40°C to 125°C			133	μA
IQ	Quiescent current	into VOUT; IOUT = 0 mA, VEN = VIN = 6 V, VOUT = 5 V, PFM Tj = -40°C to 85°C		5	9	μA
IQ	Quiescent current	into VOUT; IOUT = 0 mA, VEN = VIN = 6 V, VOUT = 5 V, PFM Tj = -40°C to 125°C			17	μA
ISD	Shutdown current	VEN = 0 V; Tj = -40°C to 85°C; VIN = 5V		2	12	μA
ISD	Shutdown current	VEN = 0 V; Tj = -40°C to 85°C			26	μA
VUVLO	Undervoltage lockout threshold	VIN voltage falling	1.7	1.85	1.95	V
VUVLO,TH	Undervoltage lockout hysteresis	VIN voltage rising	525	850		mV
TSD	Thermal shutdown			160		°C
TSD	Thermal shutdown hysteresis			20		°C
LOGIC SIGNALS: EN, PS/SYNC, PG, VSEL						
VTHR	Threshold Voltage rising edge for EN pin and PS/SYNC used for PWM/PFM mode change		0.77	0.8	0.83	V
VTHF	Threshold Voltage falling edge for EN pin and PS/SYNC used for PWM/PFM mode change		0.67	0.7	0.73	V
VIL	VSEL low level input voltage; PS/SYNC low level input voltage when used for synchronization				0.3	V
VIH	VSEL high level input voltage; PS/SYNC high level input voltage when used for synchronization		1.1			V
	EN, PS/SYNC, VSEL input current				0.2	μA
VOL	PG output low voltage	IPG = -1 mA			0.4	V
ILKG	PG output leakage current	PG pin high impedance; VPG = 5 V			0.2	μA
IPG	PG sink current				1	mA
VTH_PG	Power Good Threshold Voltage, rising Vout		94.5	96	98.5	%
VTH_PG	Power Good Threshold Voltage, falling Vout		90	92	94.5	%
OUTPUT						
VOUT	TPS63070 output voltage range ⁽¹⁾		2.5		9	V
VOUT	TPS630701 output voltage			5.0		V
VFB	TPS63070 feedback voltage	PS/SYNC = VIN		800		mV
	feedback impedance	for fixed voltage versions		1.5		MΩ

(1) Please observe the minimum duty cycle in buck mode

Electrical Characteristics (continued)

over VIN = 2V to 16V; Tj = -40°C to 125°C; typical values are at Tj = 25°C (unless otherwise noted)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
	feedback leakage	for adjustable version; VFB = 0.8V			100	nA
VOUT	TPS63070 output voltage accuracy	PS/SYNC = GND (PWM mode)	-1		1	%
VOUT	TPS63070 output voltage accuracy	PS/SYNC = VIN (PFM mode); VIN ≥ 3V	-1		3	%
	duty cycle in buck mode		30			%
f _{SW}	Oscillator frequency		2100	2400	2700	kHz
	Frequency range for synchronization		2100		2800	kHz
IIN,max	Average, positive input current limit	VIN = 5.0V; VOUT = 6.5V; Tj = 0°C to 125°C	3050	3600	4150	mA
IIN,max	Average, negative input current limit	VIN = 5.0V; VOUT = 6.5V; Tj = 0°C to 125°C	1100	1800		mA
R _{DS(ON)} -BUCK	High side switch on resistance	VIN = 5 V		50	80	mΩ
	Low side switch on resistance	VIN = 5 V		100	160	mΩ
R _{DS(ON)} -BOOST	High side switch on resistance	VIN = 5 V		40	70	mΩ
	Low side switch on resistance	VIN = 5 V		80	125	mΩ
R _{DS(ON)} -FB2	FB2 resistance to GND with VSEL = high			25	100	Ω
I _{LKG}	Input leakage current into FB2 with VSEL=low	VFB = VFB2 = 0.8V			100	nA
	FB2 sink current				100	μA
	Line regulation	Power Save Mode disabled		0.07		%/V
	Load regulation	Power Save Mode disabled		0.2		%/A
V _{AUX}	Maximum bias voltage	VIN ≥ VOUT; VIN < 6V	VIN - 0.3		7	V
		VIN < VOUT	VOUT - 0.3		7	V
	output discharge resistance	VIN ≥ 2.5V		250		Ω
t _{delay}	Start-up delay	time from EN = V _{IH} to device starts switching		70		μs
t _{SS}	soft-start time	time to ramp from 5% to 95% of Vout; buck mode; VIN = 7.2 V, Vout = 3.3 V, Iout = 500 mA		400		μs
		time to ramp from 5% to 95% of Vout; boost mode; VIN = 3.0 V, Vout = 3.3 V, Iout = 250 mA		850		μs

7.6 Typical Characteristics

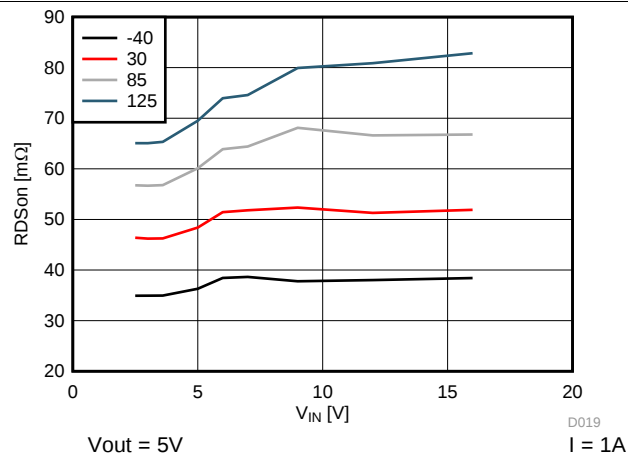


Figure 1. $R_{DS(on)}$ of High-side Buck Switch

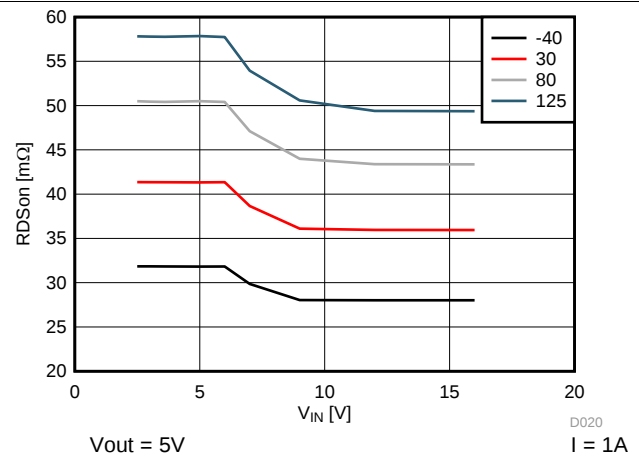


Figure 2. $R_{DS(on)}$ of High-side Boost Switch

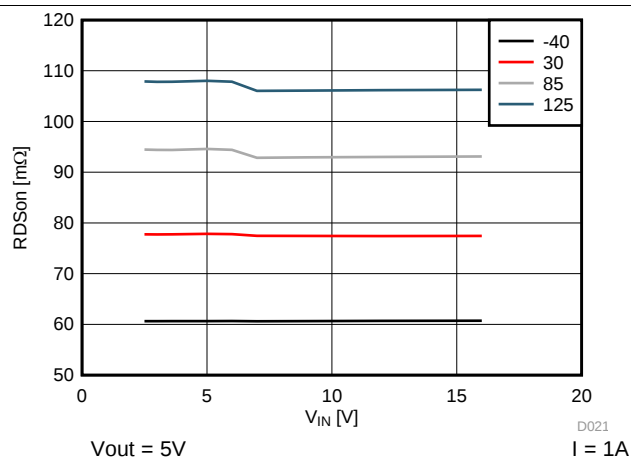


Figure 3. $R_{DS(on)}$ of Low-side Boost Switch

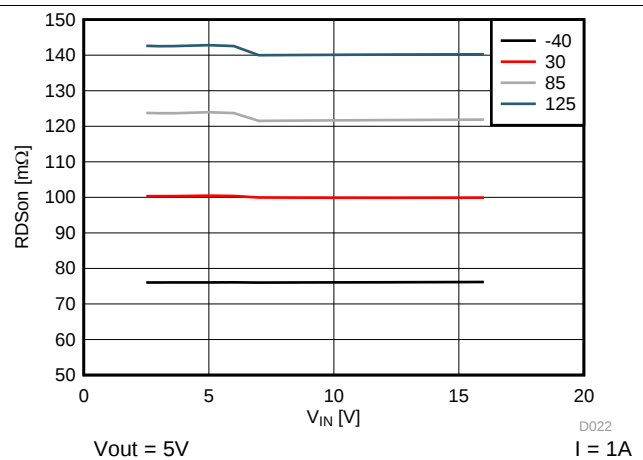


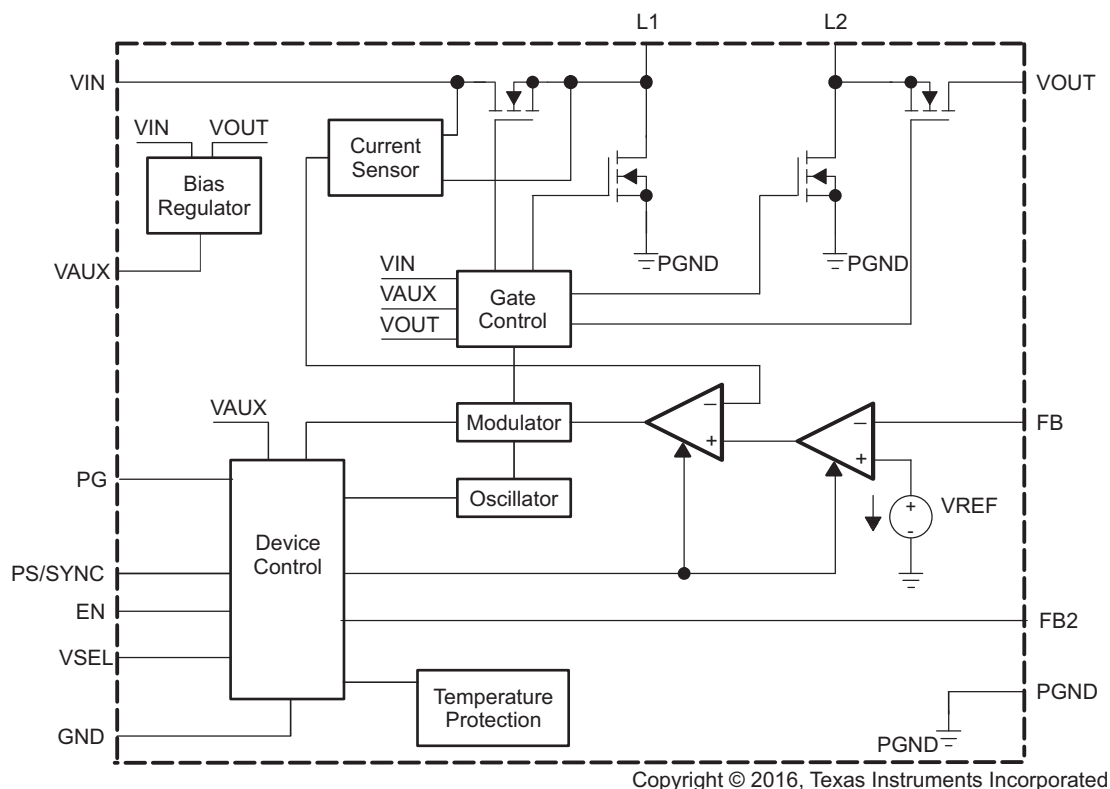
Figure 4. $R_{DS(on)}$ of Low-side Buck Switch

8 Detailed Description

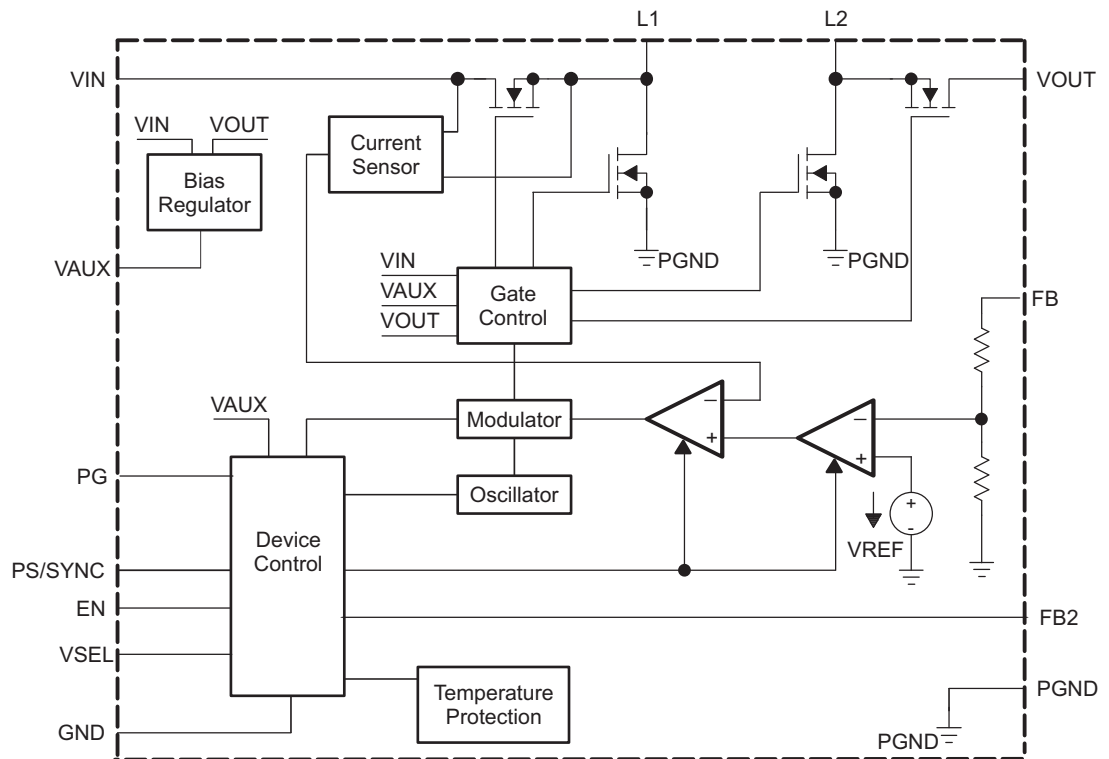
8.1 Overview

The TPS6307x use 4 internal N-channel MOSFETs to maintain synchronous power conversion at all possible operating conditions. This enables the device to keep high efficiency over a wide input voltage and output power range. To regulate the output voltage at all possible input voltage conditions, the device automatically switches from buck operation to boost operation and back as required by the configuration. It always uses one active switch, one rectifying switch, one switch on, and one switch held off. Therefore, it operates as a buck converter when the input voltage is higher than the output voltage, and as a boost converter when the input voltage is lower than the output voltage. There is no mode of operation in which all 4 switches are switching. The RMS current through the switches and the inductor is kept at a minimum, to minimize switching and conduction losses. For the remaining 2 switches, one is kept on and the other is kept off, thus causing no switching losses. Controlling the switches this way allows the converter to always keep high efficiency over the complete input voltage range. The device provides a seamless transition from buck to boost or from boost to buck operation.

8.2 Functional Block Diagram TPS63070



8.3 Functional Block Diagram TPS630701



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8.4 Feature Description

8.4.1 Control Loop Description

The controller circuit of the device is based on an average current mode topology. The average inductor current is regulated by a fast current regulator loop which is controlled by a voltage control loop.

The non inverting input of the transconductance amplifier gm_v can be assumed to be constant. The output of gm_v defines the average inductor current. The inductor current is reconstructed by measuring the current through the high side buck MOSFET. This current corresponds exactly to the inductor current in boost mode. In buck mode, the current is measured during the on-time of the same MOSFET. During the off-time, the current is reconstructed internally starting from the peak value reached at the end of the on-time cycle. The average current is then compared to the desired value and the difference, or current error, is amplified and compared to the sawtooth ramp of either the Buck or the Boost. Depending on which of the two ramps is crossed by the signal, either the Buck MOSFETs or the Boost MOSFETs are activated. When the input voltage is close to the output voltage, one buck cycle is followed by a boost cycle. In this condition, not more than three cycle in a row of the same mode are allowed. This control method in the buck-boost region ensures a robust control and the highest efficiency.

For an input voltage above 9 V, and V_{out} below 2.2 V, the switching frequency is reduced by a factor of 2 to keep the minimum on-time at a reasonable value. For short circuit protection, at an output voltage below 1.2V, the low side input FET and the high side output FET are not actively switched but their back-gate diode used for conduction. Therefore an output voltage below 1.5V should in general be avoided.

Feature Description (continued)

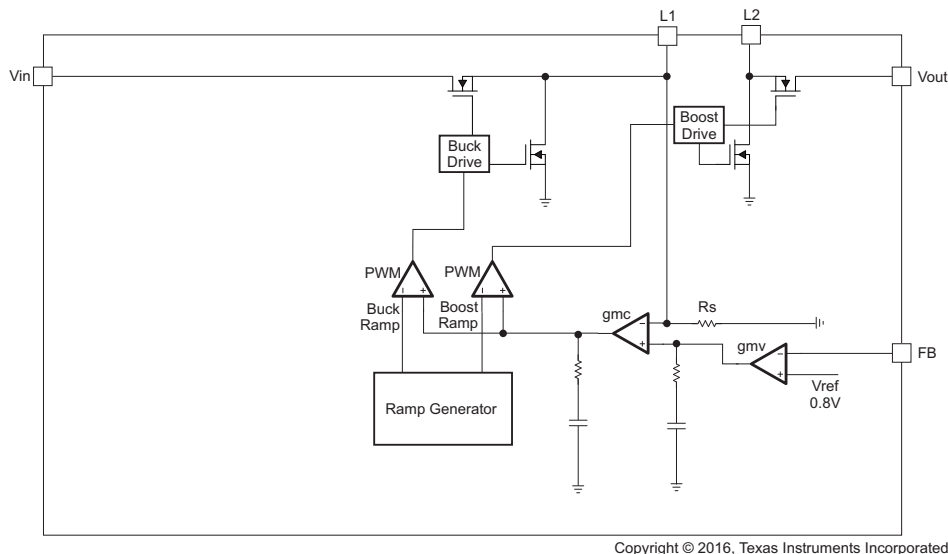


Figure 5. Average Current Mode Control

8.4.2 Enable

The enable pin of the TPS63070 is not just a simple digital input but compares the voltage applied to a fixed threshold of 0.8V for a rising voltage. This allows to drive the pin by a slowly changing voltage and enables the use of an external RC network to achieve a precise power-up delay. The enable input threshold for a falling edge is typically 100mV lower than the rising edge threshold. The TPS63070 starts operation when the rising threshold is exceeded. For proper operation, the EN pin must be terminated and must not be left floating. Pulling the EN pin low forces the device into shutdown. In this mode, the internal high side and low side MOSFETs are turned off and the entire internal-control circuitry is switched off. The enable pin can also be used with an external voltage divider to set a user-defined minimum supply voltage.

It is recommended to not connect EN directly to VIN but use a resistor in series in the range of 1kΩ to 1MΩ. If several inputs like EN and PS/SYNC are connected to VIN, the resistor can be shared. No resistor is required if the pin is driven from an analog or digital signal rather than a supply voltage.

8.4.3 Power Good

The device has a built in power good output that indicates whether the output voltage has reached its nominal value. The PG signal is generated based on the status of the output voltage monitor. The power good circuit operates as long as the converter is enabled and VIN is above the undervoltage lockout threshold.

If the output voltage has not reached the regulated condition, the PG pin is held low. When the regulated condition is reached, PG is high impedance.

The PG output needs an external pull-up resistor. This resistor can be pulled to any voltage up to the maximum output voltage rating.

Table 1. Power Good Status

EN	output voltage status	PG
low	output off	low
high	output voltage above power good threshold	high impedance
high	output voltage below power good threshold, in thermal shutdown or input / output overvoltage protection active	low

8.4.4 Soft Start

To minimize inrush current during start up, the device has a soft start. When the EN pin is set high, after a thermal shutdown or after the undervoltage lockout threshold is exceeded, a soft-start cycle is started and the input current is ramped until the output voltage reaches regulation. The device ramps up the output voltage in a controlled manner, even if a large capacitor is connected at the output. During soft-start, as long as the output voltage is below the power good threshold, the input current limit is reduced to typically 1A.

8.4.5 PS/SYNC

The PS/SYNC pin has two functions:

- switching between forced PWM mode and power save mode
- synchronizing to an external clock applied at pin PS/SYNC

When PS/SYNC is set high, the device operates in power save mode at low output current. For an average inductor current above a certain threshold the device switches to forced PWM mode. The automatic switch-over from PFM to PWM and vice versa is done such that the efficiency is kept at the maximum possible level. It is not based on a fixed threshold but at a current that depends on input voltage and output voltage to keep the efficiency at the maximum possible level.

The power save mode is disabled when PS/SYNC is set low. The device then operates in forced fixed frequency PWM mode independent of the output current.

TPS6307x can be synchronized to an external clock applied at pin PS/SYNC. Details about the voltage level and frequency range can be found in the electrical characteristics. When an external clock is detected, TPS6307x switches from internal clock or power save mode to fixed frequency operation based on the external clock frequency. When the external clock is removed, TPS6307x switches back to internal clock or power save mode depending on the average inductor current and status of the PS/SYNC pin. The PS/SYNC pin has two parallel input stages, a slow one with the precise threshold for PWM/PPM mode change and a fast digital input stage for an external clock signal for synchronization.

It is recommended to not connect PS/SYNC directly to VIN but use a resistor in series in the range of 1k Ω to 1M Ω . If several inputs like EN and PS/SYNC are connected to VIN, the resistor can be shared. No resistor is required if the pin is driven from an analog or digital signal rather than a supply voltage.

8.4.6 Short Circuit Protection

The TPS6307x provides short circuit protection to protect itself and the application. When the output voltage is below 1.2 V, the back-gate diodes of the low side input FET and high side output FET are used for rectification. For an input voltage above 9 V and an output voltage below 2.2 V, the switching frequency is scaled to $\frac{1}{2}$ of its nominal value.

8.4.7 VSEL and FB2 pins

The VSEL pin allows to select between two different output voltages on the adjustable version. The voltage is set by a resistor that is connected between the FB and the FB2 pin. FB2 is connected to GND if VSEL = high. FB2 is high impedance if VSEL= low.

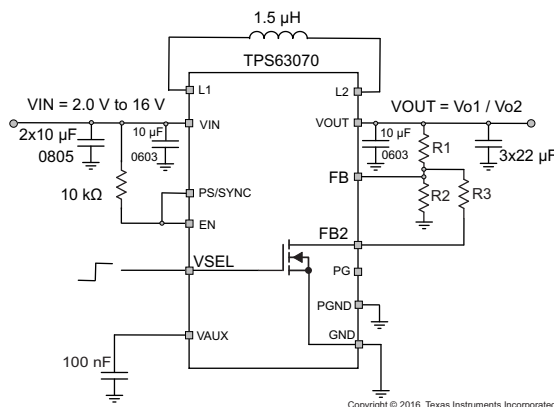


Figure 6. Typical Application using VSEL

The resistor values for the feedback divider and FB2 are in the 50-500kΩ range. R3 is calculated as follows:

$$R3 = \frac{Vo1 \times R1 \times R2^2}{(Vo2 - Vo1)(R1 \times R2 + R2^2)} \text{ for } Vo2 > Vo1 \quad (1)$$

8.4.8 Overvoltage Protection

TPS6307x has a built in over-voltage protection which limits the output voltage. The voltage is internally sensed on the VOUT pin. In case the voltage on the feedback pin is not set correctly or the connection is open, this limits the output voltage to a value that protects the output stage from a too high voltage by limiting it to a internally set value.

Input over-voltage protection forces PFM mode to make sure the device is protected against boosting from the output to the input. This may happen if there is a large capacitor charged above the nominal voltage on the output and the supply on the input is removed. In PWM mode, the device is able to provide current from the output to the input causing a rise in the input voltage. In PFM mode, the current to the input is blocked so the input voltage can not rise. The input over-voltage protection does not protect the device from a too high voltage applied to the input but just from operating such that the device itself causes a rise of the input voltage above critical levels. Both over-voltage sensors are de-glitched by approximately 1µs.

8.4.9 Undervoltage Lockout

When the input voltage drops, the undervoltage lockout prevents mis-operation by switching off the device. The converter starts operation when the input voltage exceeds the threshold by a hysteresis of typically 850 mV. This relatively large hysteresis is needed to allow operation down to 2-V of supply voltage for the case when the output voltage is up at 3-V or above but restrict start-up for the case when the output voltage is zero. For start-up when the output voltage has not yet ramped, the rising UVLO threshold was set to a level that allows to start TPS63070 at a supply voltage where the load does not demand much load current.

8.4.10 Overtemperature Protection

The junction temperature (Tj) of the device is monitored by an internal temperature sensor. When Tj exceeds the thermal shutdown temperature, the device goes into thermal shutdown. The power stage is turned off and PG goes low. When Tj decreases below the hysteresis amount, the converter resumes normal operation, beginning with a Soft Start cycle. To avoid unstable conditions, a hysteresis of typically 20°C is implemented on the thermal shutdown temperature. In addition, the thermal shutdown is debounced by approximately 10 µs.

8.5 Device Functional Modes

8.5.1 Power Save Mode

Depending on the load current, in order to provide the best efficiency over the complete load range, the device works in PWM mode at an inductor current of approximately 650 mA or higher. At lighter load, the device switches automatically in to Power Save Mode to reduce power consumption and extend battery life. The PFM/PWM pin can be used to select between the two different operation modes. To enable Power Save Mode, the PFM/PWM pin must be set high.

During Power Save Mode, the part operates with a reduced switching frequency and supply current to maintain high efficiency. The output voltage is monitored by a comparator for the threshold "comp low" and "comp high" at every clock cycle. When the device enters Power Save Mode, the converter stops operating and the output voltage drops. The slope of the output voltage depends on the load and the output capacitance. When the output voltage reaches the comp low threshold, at the next clock cycle the device ramps up the output voltage again by starting operation. Operation can last for one or several pulses until the "comp high" threshold is reached. At the next PFM cycle, if the output current is still lower than about 650 mA, the device switches off again and the same operation is repeated. Instead, if at the next PFM cycle, the load is above approximately 650 mA, the device automatically switches to PWM mode.

In order to keep high efficiency in PFM mode, there is only a comparator active to keep the output voltage regulated. The AC ripple in this condition is increased, compared to the voltage in PWM mode. The amplitude of this voltage ripple typically is 50 mV pk-pk, with 22 µF effective capacitance. In order to avoid a critical voltage drop when switching from 0 A to full load, the output voltage in PFM is typically 1 % above the nominal value in PWM. This allows the converter to operate with a small output capacitor and still have a low absolute voltage drop during heavy load transients.

Power Save Mode can be disabled by programming the PFM/PWM pin low.

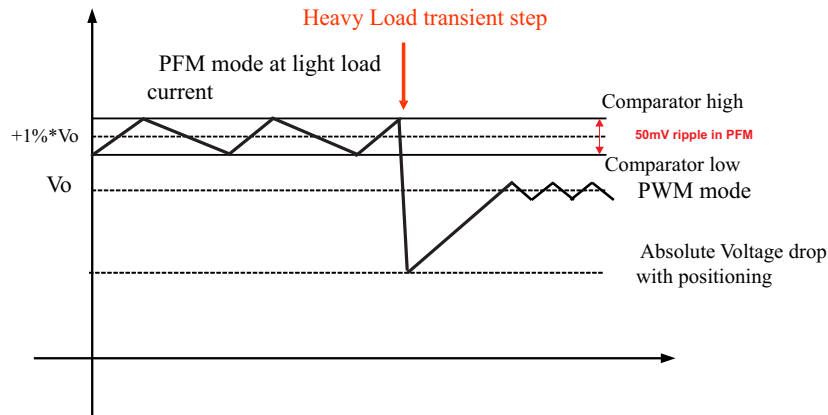


Figure 7. Dynamic Voltage Positioning

8.5.2 Current Limit

it is possible to calculate the output current in the different conditions in boost mode using [Equation 2](#) and [Equation 3](#) and in buck mode using [Equation 4](#) and [Equation 5](#).

$$\text{Duty Cycle Boost} \quad D = \frac{V_{OUT} - V_{IN}}{V_{OUT}} \quad (2)$$

$$\text{Output Current Boost} \quad I_{OUT} = \eta \times I_{IN} (1-D) \quad (3)$$

$$\text{Duty Cycle Buck} \quad D = \frac{V_{OUT}}{V_{IN}} \quad (4)$$

Device Functional Modes (continued)

Output Current Buck $I_{OUT} = (\eta \times I_{IN}) / D$ (5)

With,

η = Estimated converter efficiency (use the number from the efficiency curves or 0.90 as an assumption)

f = Converter switching frequency (typical 2.4MHz)

L = Selected inductor value

I_{IN} = Minimum average input current (, , and)

8.5.3 Output Discharge Function (optional)

To make sure the load applied at TPS63070 is powered up from 0 V once TPS63070 is enabled, the device features an internal discharge resistor for the output capacitor. The discharge function is enabled as soon as the device is disabled, in thermal shutdown or in undervoltage lockout. The minimum supply voltage required for the discharge function to remain active when enabled is approximately 2 V. The discharge function is only active after the device has been enabled at least once after supply voltage was applied.

9 Application and Implementation

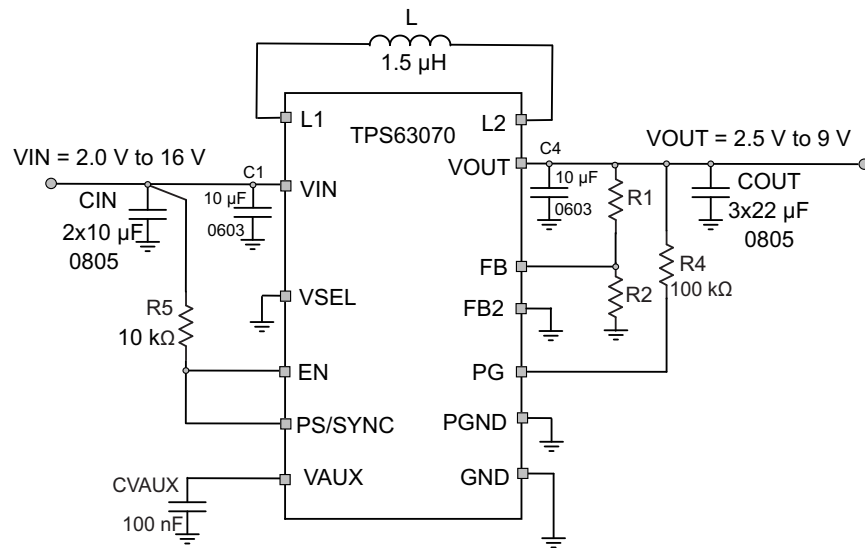
NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

9.1 Application Information

The TPS6307x is a high efficiency, low quiescent current buck-boost converter suitable for applications where the input voltage can be higher or lower than the output voltage. The TPS63070 is internally supplied from the higher of the input voltage or output voltage. For proper operation either one or both need to have a voltage of 3.0 V or above but must not exceed their maximum rating.

9.2 Typical Application for adjustable version



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Figure 8. Typical Application For Adjustable Version

9.2.1 Design Requirements

The design guidelines provide a component selection to operate the device within the recommended operating conditions. The input and output capacitors have been split into a small 0603 size capacitor close to the device pins and 0805 size capacitors to get the required capacitance.

Table 2. Bill of Materials

REFERENCE	DESCRIPTION	VALUE	MANUFACTURER
IC	TPS63070RNM		Texas Instruments
L	XFL4020-152ME	1.5 µH	Coilcraft
CIN	GRM21BC71E106ME11L	2 x 10 µF / 25 V / X7S / 0805	Murata
C1	TMK107BBJ106MA-T	10 µF / 25 V / X5R / 0603	Taiyo Yuden
COUT	GRM21BC81C226ME44L	3 x 22 µF / 16 V / X6S / 0805	Murata
C4	TMK107BBJ106MA-T	10 µF / 25 V / X5R / 0603	Taiyo Yuden

Table 2. Bill of Materials (continued)

REFERENCE	DESCRIPTION	VALUE	MANUFACTURER
CVAUX	TMK105B7104MV-FR	100 nF / 25V / X7R / 0402	Taiyo Yuden
R1, R2	Metal Film Resistor ; 1%	depending on desired output voltage	
R4	Metal Film Resistor ; 1%	100 kΩ	

9.2.2 Detailed Design Procedure

The TPS6307x series of buck-boost converter has internal loop compensation. Therefore, the external L-C filter has to be selected according to the internal compensation. It's important to consider that the effective inductance, due to inductor tolerance and current derating can vary between 20% and -30%. The same for the capacitance of the output filter: the effective capacitance can vary between +20% and -80% of the specified datasheet value, due to capacitor tolerance and bias voltage. For this reason, [Output Filter Selection](#) shows the nominal capacitance and inductance value allowed. The effective capacitance of the adjustable version TPS63070 on the output (in μF) needs to be at least 10 times higher than the effective inductance (in μH) to ensure a good transient response and stable operation.

Table 3. Output Filter Selection

INDUCTOR VALUE [μH] ⁽¹⁾	OUTPUT CAPACITOR VALUE [μF] ⁽²⁾			
	22	47	68	100
1.0		√	√	√
1.5		√ ⁽³⁾	√	√
2.2			√	√

- (1) Inductor tolerance and current de-rating is anticipated. The effective inductance can vary by +20% and -30%.
- (2) Capacitance tolerance and bias voltage de-rating of +20% and -50% is anticipated. For capacitors with larger dc bias effect, a larger nominal value needs to be selected.
- (3) Typical application. Other check marks indicates recommended filter combinations

9.2.2.1 Programming The Output Voltage

While the output voltage of the TPS63070 is adjustable, the TPS630701 is set to a fixed voltage. For fixed output versions, the FB pin must be connected to the output directly. The adjustable version can be programmed for output voltages from 0.8V to 9V by using a resistive divider from VOUT to GND. The voltage at the FB pin (V_{REF}) is regulated to 800mV. The value of the output voltage is set by the selection of the resistive divider from [Equation 6](#) . It is recommended to choose resistor values which allow a current of at least 2μA, meaning the value of R2 shouldn't exceed 400kΩ. Lower resistor values are recommended for highest accuracy and most robust design.

$$R_1 = R_2 \left(\frac{V_{OUT}}{V_{REF}} - 1 \right) \quad (6)$$

Table 4. Typical Resistor Values

Output Voltage	R1	R2
3.3 V	470 kΩ	150 kΩ
5.0 V	680 kΩ	130 kΩ
5.3 V	560 kΩ	100 kΩ
5.5 V	300 kΩ	51 kΩ
6.5 V	360 kΩ	51 kΩ
9 V	402 kΩ	39 kΩ

9.2.2.2 Inductor Selection

For high efficiencies, the inductor should have a low dc resistance to minimize conduction losses. Especially at high switching frequencies, the core material has a higher impact on efficiency. When using small chip inductors, the efficiency is reduced mainly due to higher inductor core losses. This needs to be considered when selecting the appropriate inductor. The inductor value determines the inductor ripple current. The larger the inductor value, the smaller the inductor ripple current and the lower the conduction losses of the converter. Conversely, larger inductor values cause a slower load transient response. To avoid saturation of the inductor, the peak current for the inductor in steady state operation is calculated using Equation 8. Only the equation which defines the switch current in boost mode is shown, because this provides the highest value of current and represents the critical current value for selecting the right inductor.

$$\text{Duty Cycle Boost} \quad D = \frac{V_{OUT} - V_{IN}}{V_{OUT}} \quad (7)$$

$$I_{PEAK} = \frac{I_{OUT}}{\eta \times (1 - D)} + \frac{V_{IN} \times D}{2 \times f \times L} \quad (8)$$

Where,

D =Duty Cycle in Boost mode

f = Converter switching frequency (typical 2.4MHz)

L = Selected inductor value

η = Estimated converter efficiency (use the number from the efficiency curves or 0.90 as an assumption)

Note: The calculation must be done for the minimum input voltage which is possible to have in boost mode

Calculating the maximum inductor current using the actual operating conditions gives the minimum saturation current of the inductor needed. It is recommended to choose an inductor with a saturation current 20% higher than the value calculated from Equation 8. The following inductors are recommended for use:

Table 5. Inductor Selection

INDUCTOR VALUE	COMPONENT SUPPLIER ⁽¹⁾	SIZE (LxWxH /mm)	Isat/DCR
1.2 μ H	Coilcraft, XFL4015-122ME	4 x 4 x 1.5	4.5 A / 18.8 m Ω
1.5 μ H	Coilcraft, XFL4020-152ME	4 x 4 x 2.1	4.6 A / 14.4 m Ω
1.0 μ H	Coilcraft, XFL4020-102ME	4 x 4 x 2.1	5.4 A / 10.8 m Ω
1 μ H	Murata, 1277AS-H-1R0M	3.2 x 2.5 x 1.2	3.7 A / 45 m Ω

(1) See [Third-party Products Disclaimer](#)

The inductor value also affects the stability of the feedback loop. In particular the boost transfer function exhibits a right half-plane zero. The frequency of the right half plane zero is inverse proportional to the inductor value and the load current. This means the higher the value of the inductance and load current, the more the right half plane zero is moved to a lower frequency. This degrades the phase margin of the feedback loop. It is recommended to choose the inductor's value in order to have the frequency of the right half plane zero >400 kHz. The frequency of the RHPZ is calculated using Equation 9.

$$f_{RHPZ} = \frac{(1 - D)^2 \times V_{OUT}}{2\pi \times I_{OUT} \times L} \quad (9)$$

With,

D =Duty Cycle in Boost mode

Note: The calculation must be done for the minimum input voltage which is possible to have in boost mode

If the operating conditions results in a frequency of the RHPZ of less than 400kHz, more output capacitance should be added to reduce the cross over frequency.

9.2.2.3 Capacitor Selection

9.2.2.3.1 Input Capacitor

It is recommended to use a combination of capacitors on the input. A small size ceramic capacitor as close as possible from the VIN pin to GND to block high frequency noise and a larger one in parallel for the required capacitance on for good transient behavior of the regulator. X5R or X7R ceramic capacitor are recommended. The input capacitor needs to be large enough to avoid supply voltage dips shorter than 5 μ s as the undervoltage lockout circuitry needs time to react.

9.2.2.3.2 Output Capacitor

Same as the input, the output capacitor should be a combination of capacitors optimized for suppressing high frequency noise and a larger capacitor for low output voltage ripple and stable operation. The use of small X5R or X7R ceramic capacitors placed as close as possible to the VOUT and GND pins of the IC is recommended. A 0603 size capacitor close to the pins of the IC and as many 0805 capacitors as required to get the capacitance given the output voltage and dc bias effect of the ceramic capacitors is best. The recommended typical output capacitor values are outlined in [Output Filter Selection](#). Please also see the [Recommended Operating Conditions](#) for the minimum and maximum capacitance at the output.

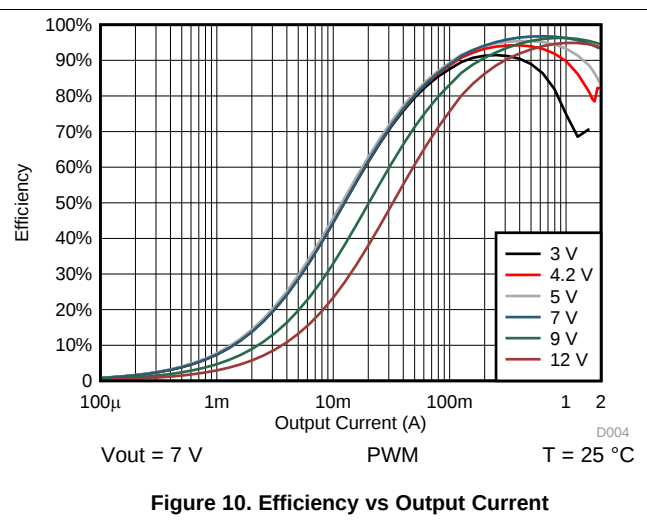
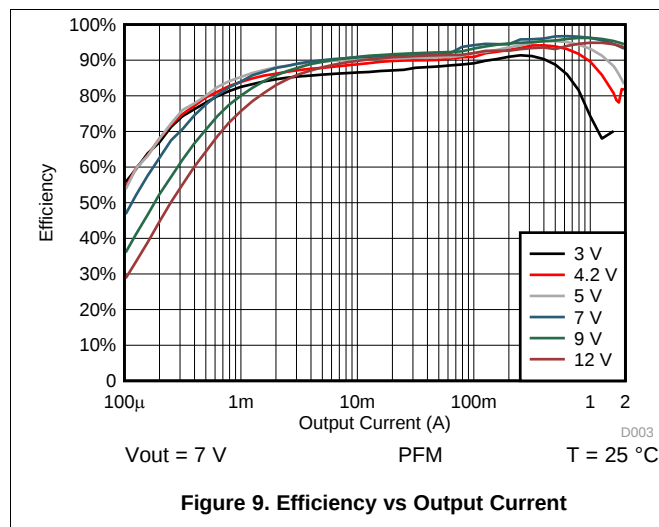
Larger capacitors will cause lower output voltage ripple as well as lower output voltage drop during load transients.

Table 6. Typical Capacitors

VALUE	PART NUMBER	COMPONENT SUPPLIER ⁽¹⁾	COMMENT	SIZE (LxWxH mm)
22 μ F	EMK212BBJ226MG-T	Taiyo Yuden	input capacitor for Vin $\leq$ 8 V	2 x 1.25 x 1.25
22 μ F	TMK316BBJ226ML	Taiyo Yuden	input capacitor	3.2 x 1.6 x 1.6
10 μ F	TMK107BBJ106MA-T	Taiyo Yuden	bypass capacitor directly at device pins on VIN to GND and VOUT to GND	1.6 x 0.8 x 0.8
10 μ F	GRM21BC71E106ME11	Murata	small body size; 2 parts required if used at VIN > 6V	2 x 1.25 x 1.25
22 μ F	GRM21BC81C226ME44	Murata	small body size; 3 parts required if used at Vo > 5V; otherwise 2 parts	2 x 1.25 x 1.25

(1) See [Third-party Products Disclaimer](#)

9.2.3 Application Curves



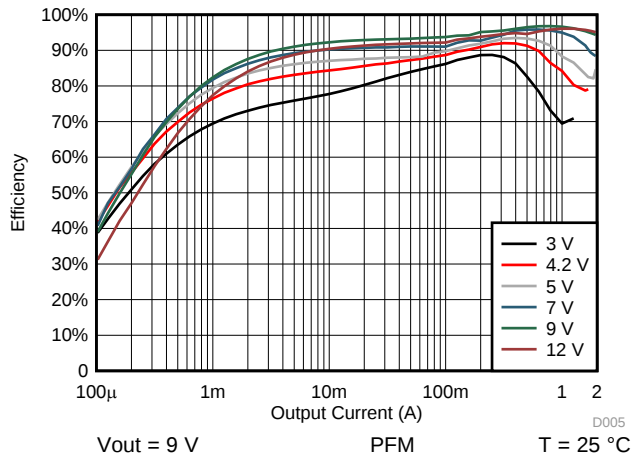


Figure 11. Efficiency vs Output Current

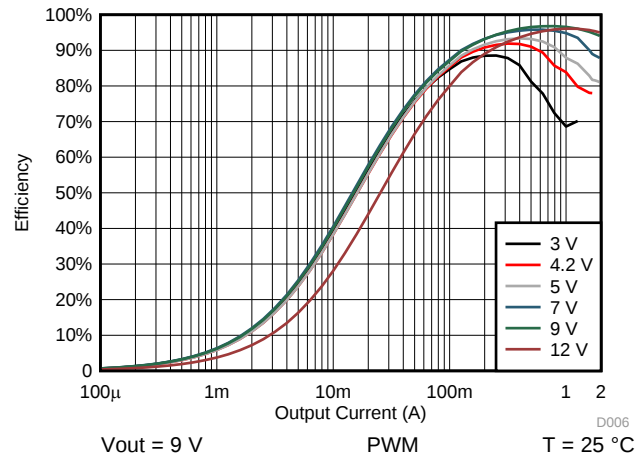


Figure 12. Efficiency vs Output Current

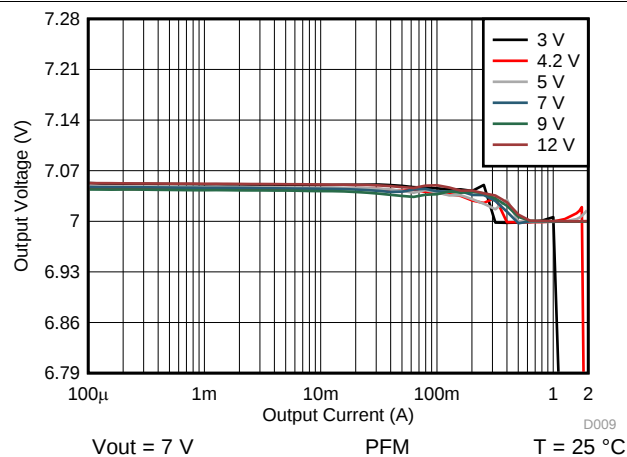


Figure 13. Output Voltage vs Output Current

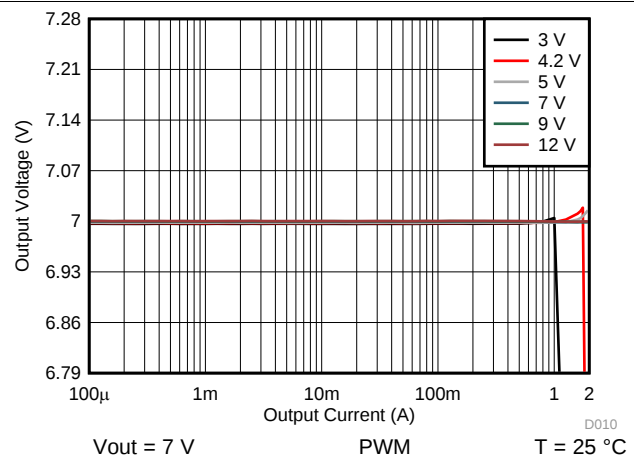


Figure 14. Output Voltage vs Output Current

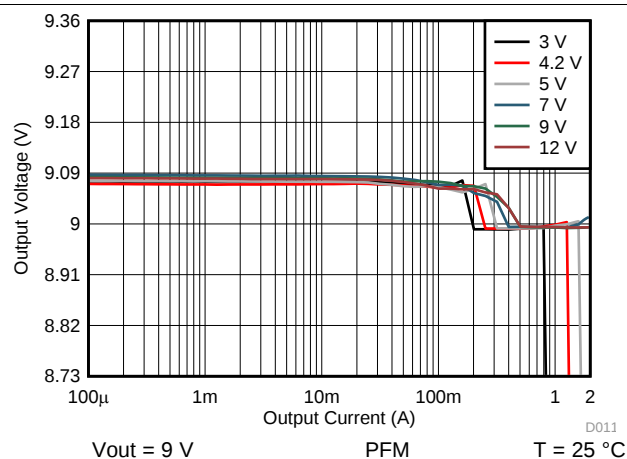


Figure 15. Output Voltage vs Output Current

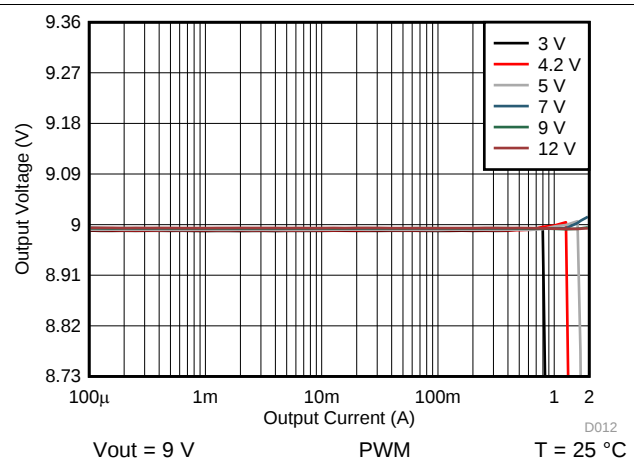


Figure 16. Output Voltage vs Output Current

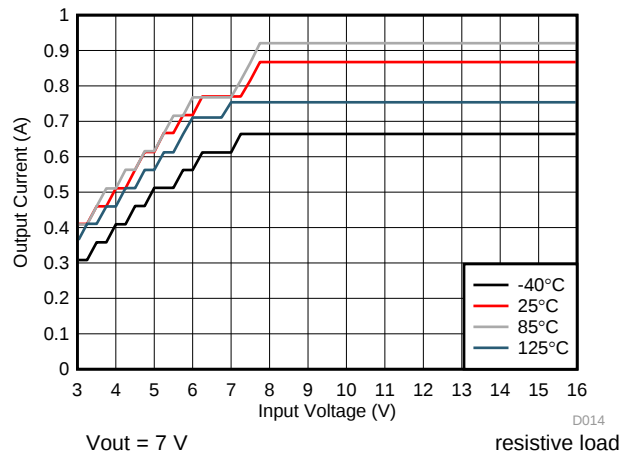


Figure 17. Typical Start-up Current

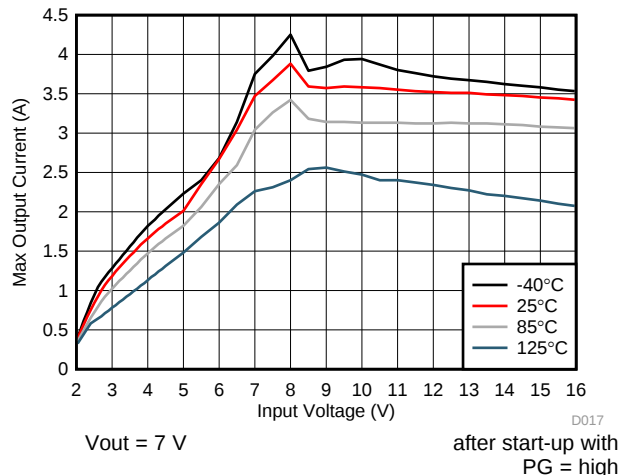


Figure 18. Maximum Load Current vs Input Voltage

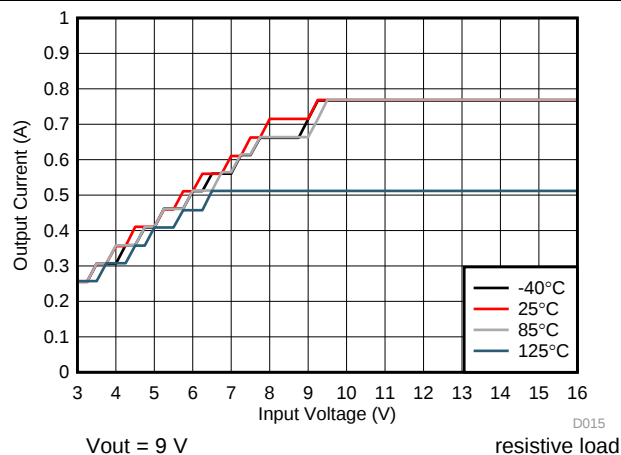


Figure 19. Typical Start-up Current

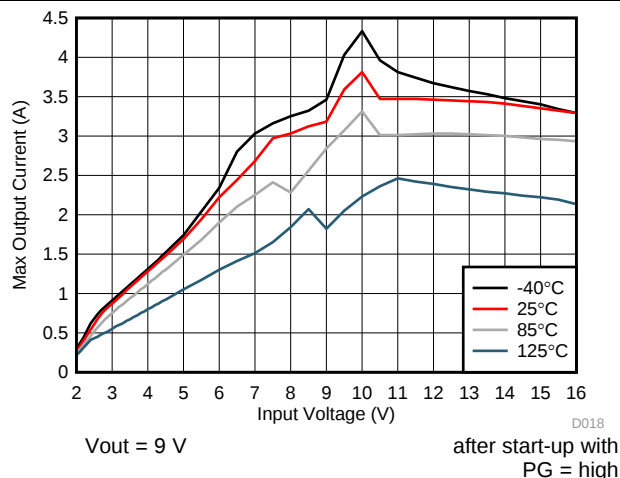


Figure 20. Maximum Load Current vs Input Voltage

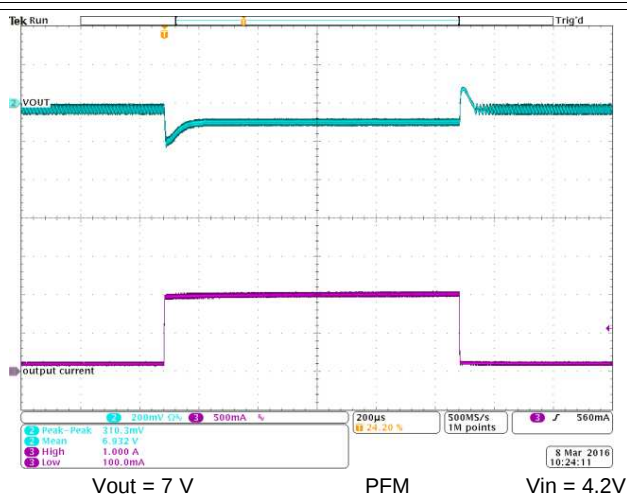


Figure 21. Load Transient Response

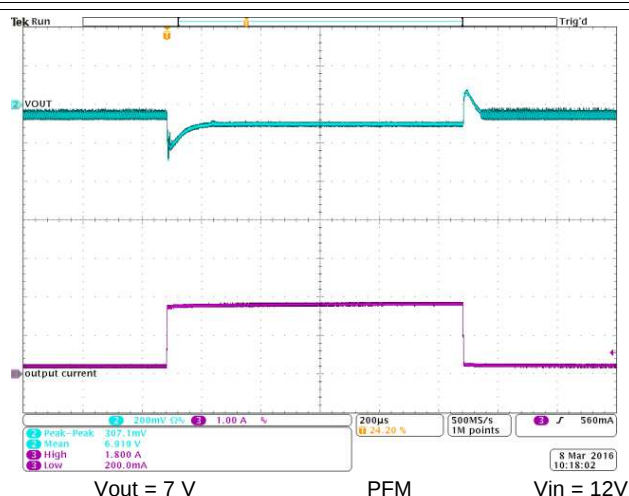


Figure 22. Load Transient Response

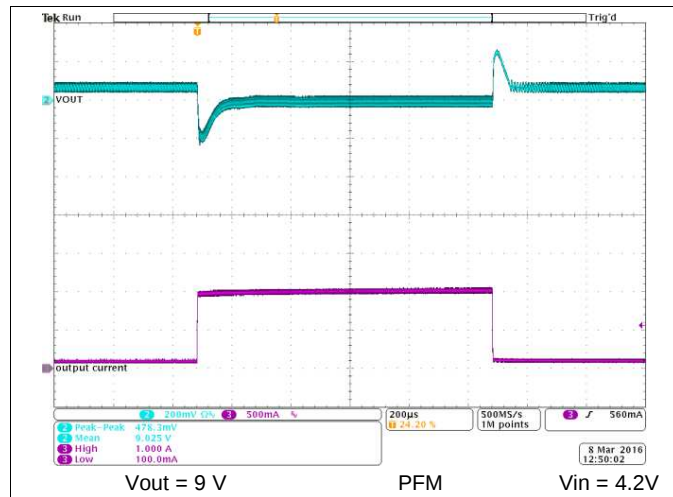


Figure 23. Load Transient Response

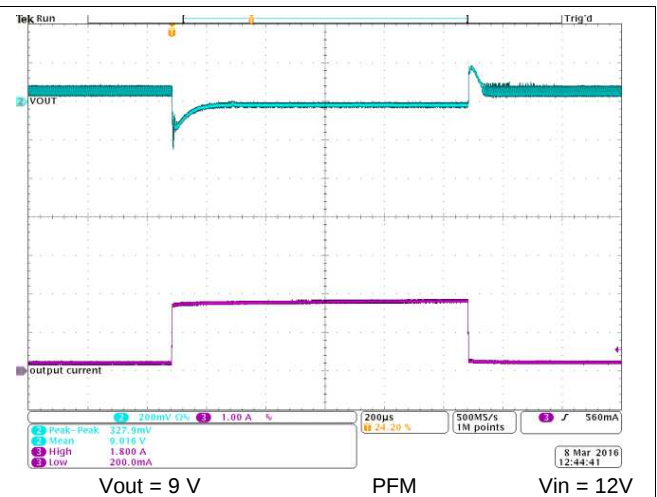


Figure 24. Load Transient Response

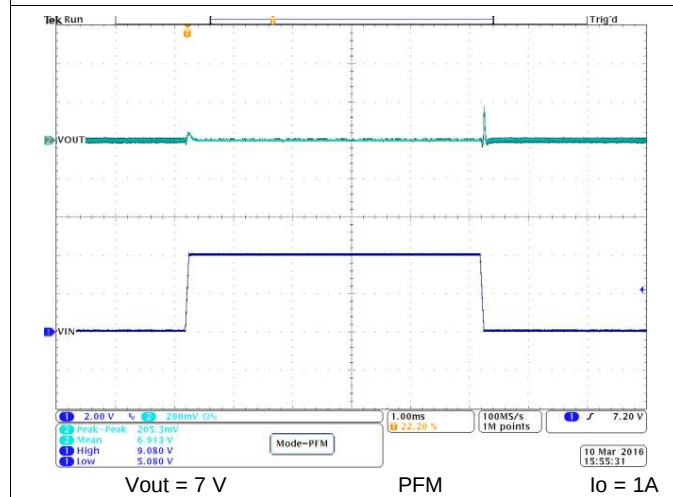


Figure 25. Line Transient Response

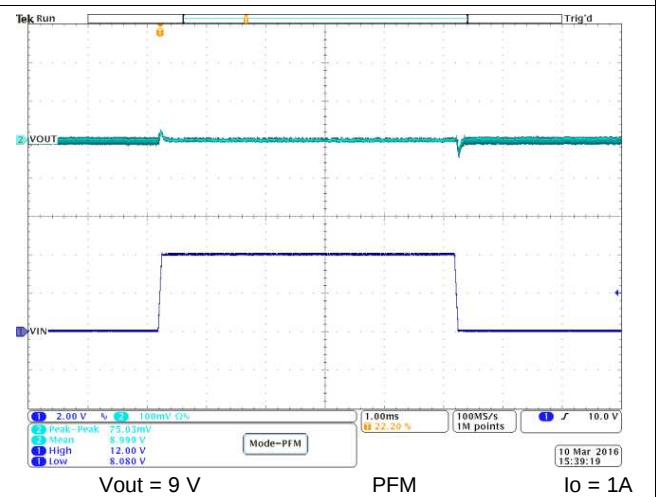


Figure 26. Line Transient Response

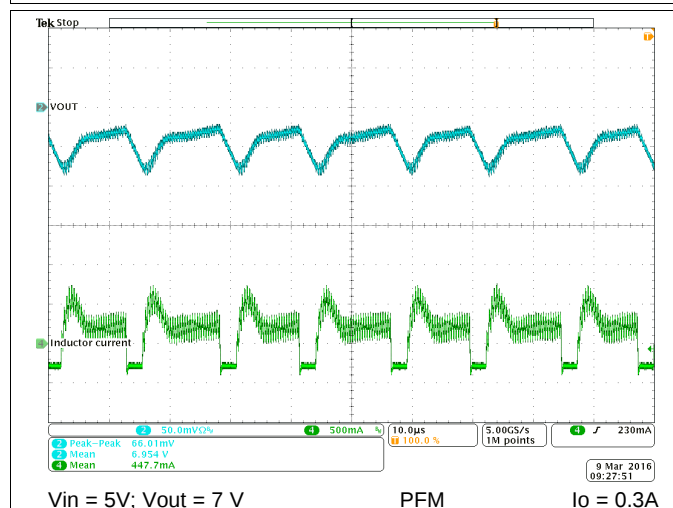


Figure 27. Output Voltage Ripple

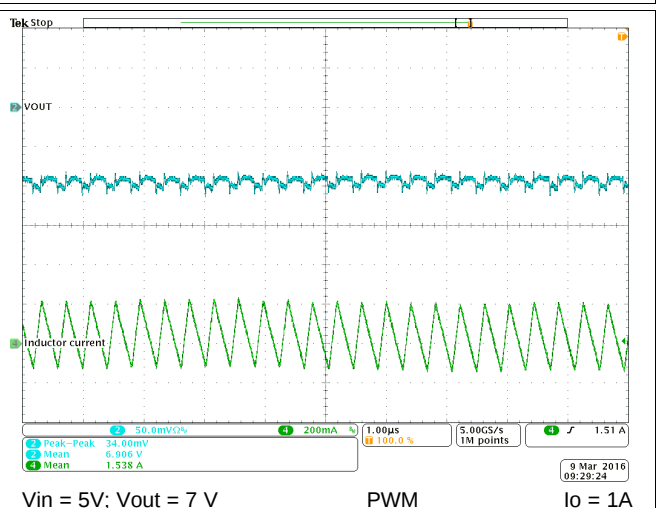


Figure 28. Output Voltage Ripple

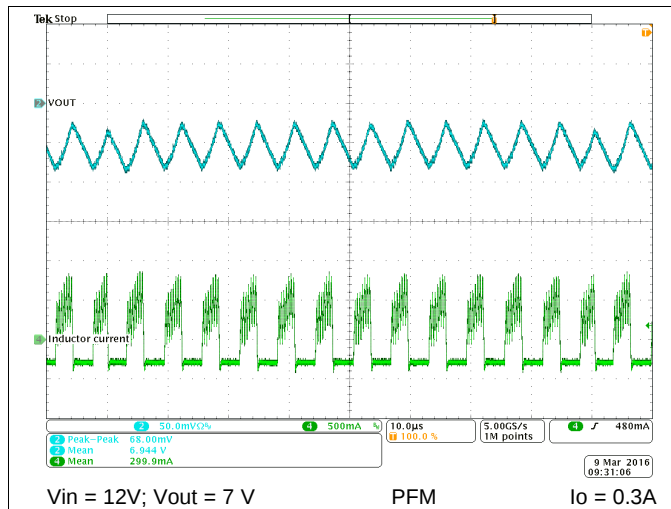


Figure 29. Output Voltage Ripple

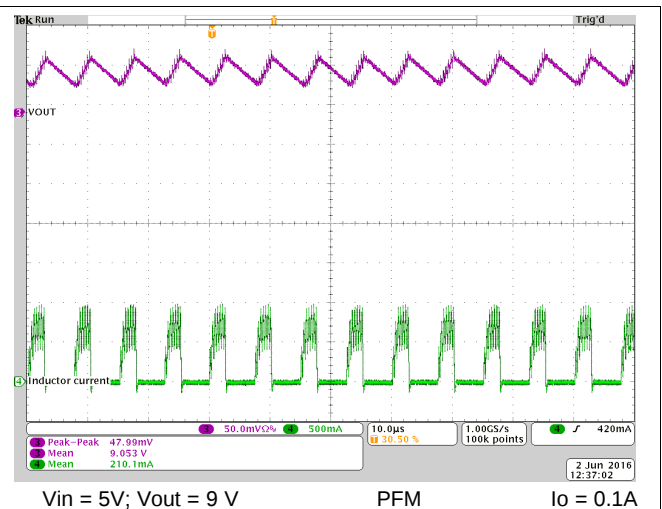


Figure 30. Output Voltage Ripple

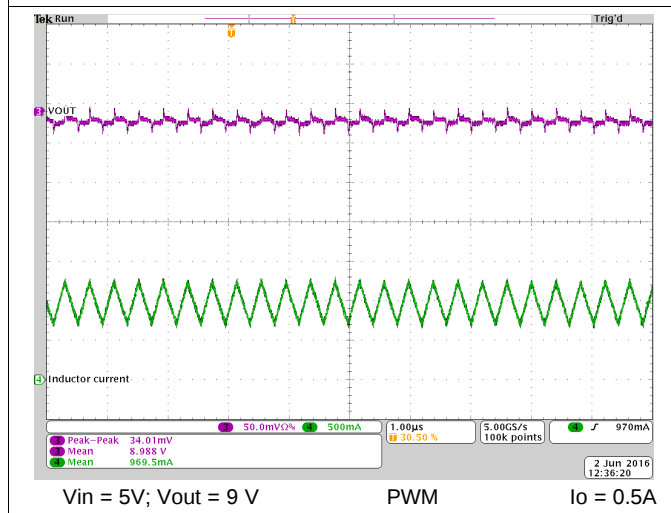


Figure 31. Output Voltage Ripple

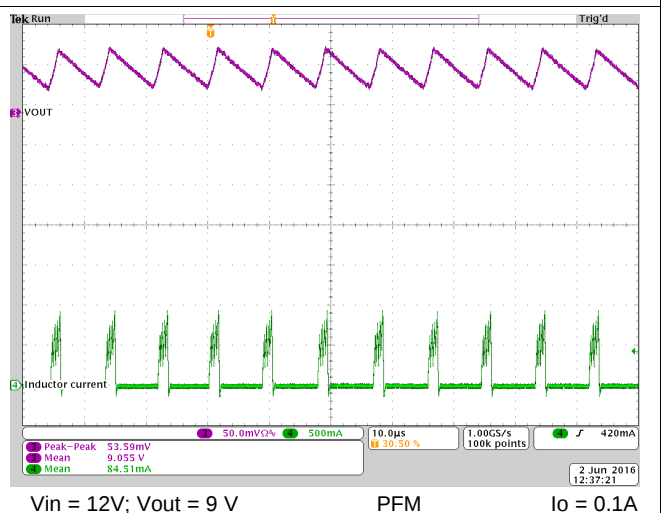


Figure 32. Output Voltage Ripple

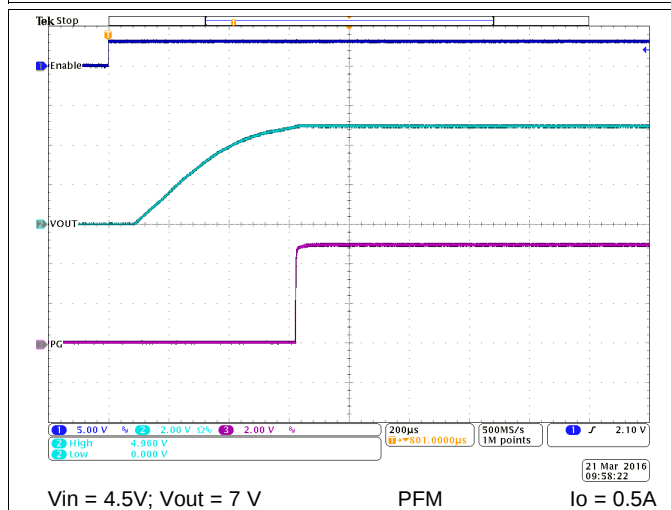


Figure 33. Start-up Timing

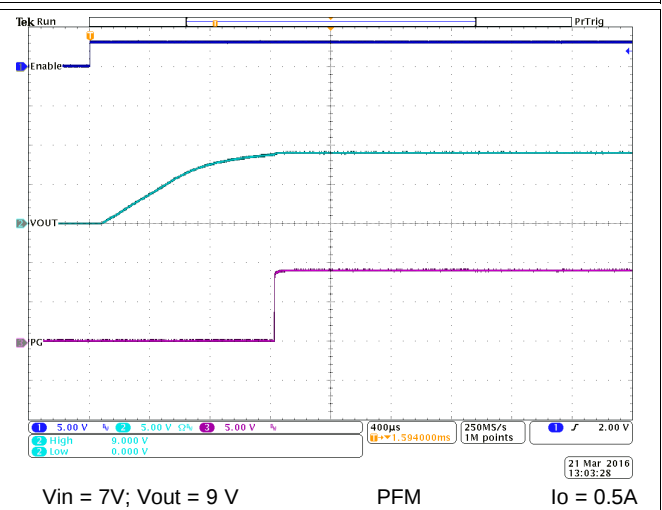
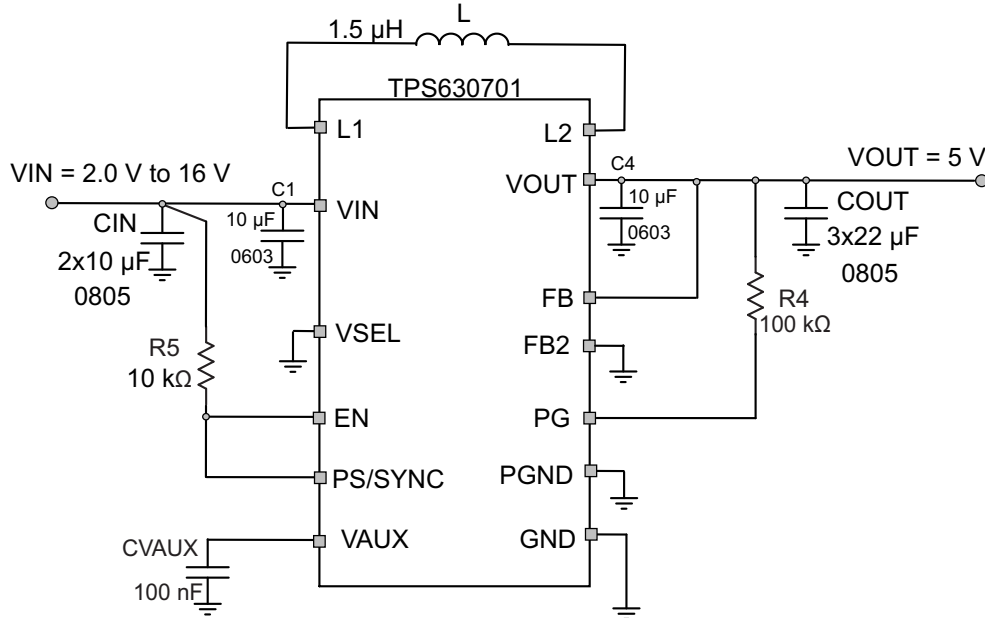


Figure 34. Start-up Timing

9.3 Typical Application for Fixed Voltage Version



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Figure 35. Typical Application For Fixed Voltage Version With Minimum External Part Count And Minimum Soft Start Time

9.3.1 Design Requirements

The design guidelines provide a component selection to operate the device within the recommended operating conditions. The input and output capacitors have been split into a small 0603 size capacitor close to the device pins and 0805 size capacitors to get the required capacitance.

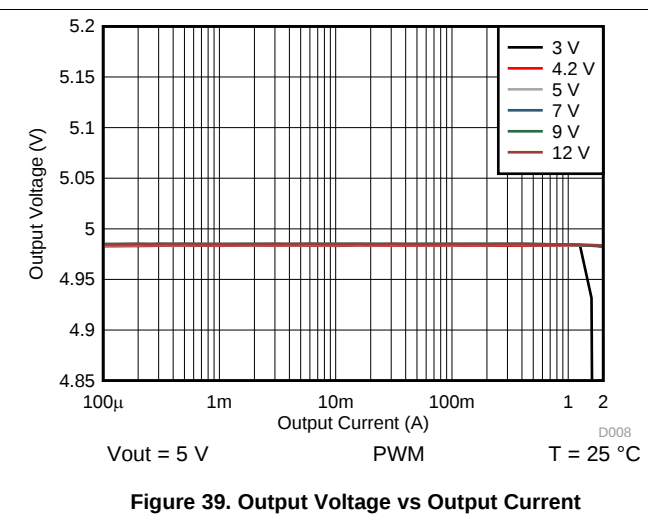
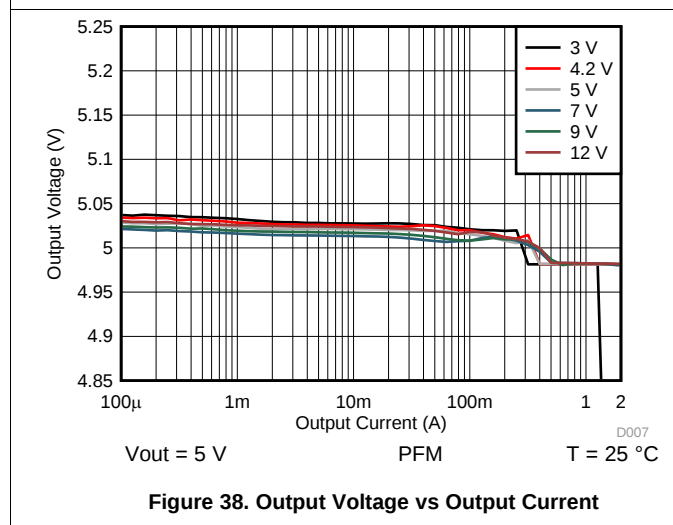
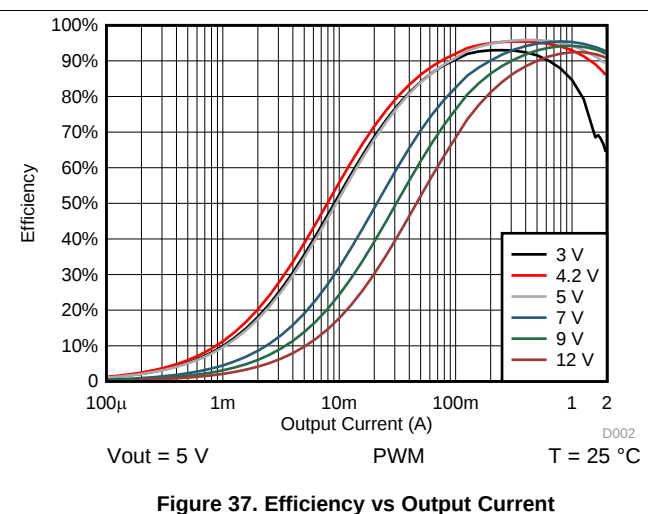
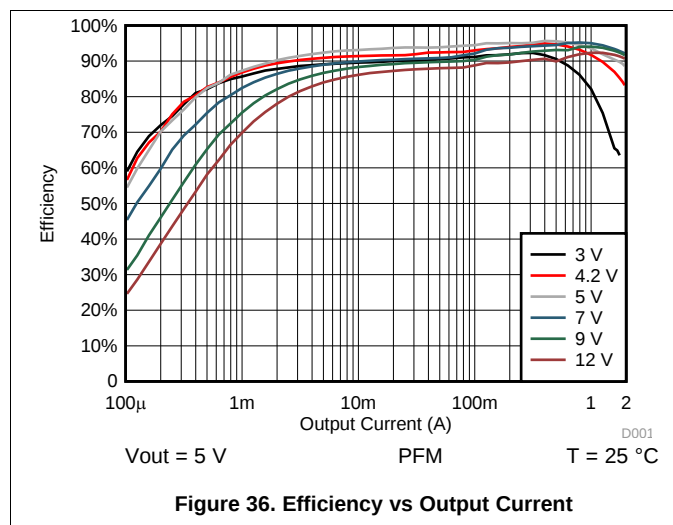
Table 7. Bill of Materials

REFERENCE	DESCRIPTION	VALUE	MANUFACTURER
IC	TPS630701RNM		Texas Instruments
L	XFL4020-1.5µH	1.5 µH	Coilcraft
CIN	GRM21BC71E106ME11L	2 x 10 µF / 25 V / X7S / 0805	Murata
C1	TMK107BBJ106MA-T	10 µF / 25 V / X5R / 0603	Taiyo Yuden
COUT	GRM21BC81C226ME44L	3 x 22 µF / 16 V / X6S / 0805	Murata
C4	TMK107BBJ106MA-T	10 µF / 25 V / X5R / 0603	Taiyo Yuden
CVAUX	TMK105B7104MV-FR	100 nF / 25V / X7R / 0402	Taiyo Yuden
R4	Metal Film Resistor ; 1%	100 kΩ	-

9.3.2 Detailed Design Procedure

The TPS6307x series of buck-boost converter has internal loop compensation. Therefore, the external L-C filter has to be selected according to the internal compensation. It's important to consider that the effective inductance, due to inductor tolerance and current derating can vary between 20% and -30%. The same for the capacitance of the output filter: the effective capacitance can vary between +20% and -80% of the specified datasheet value, due to capacitor tolerance and bias voltage. For this reason, [Output Filter Selection](#) shows the nominal capacitance and inductance value allowed. For the fixed voltage version TPS630701, the effective capacitance on the output (in μF) needs to be at least 15 times higher than the effective inductance (in μH) to ensure a good transient response and stable operation.

9.3.3 Application Curves



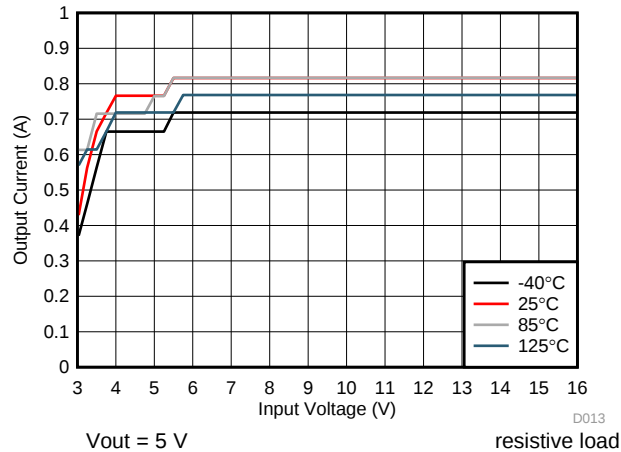


Figure 40. Typical Start-up Current

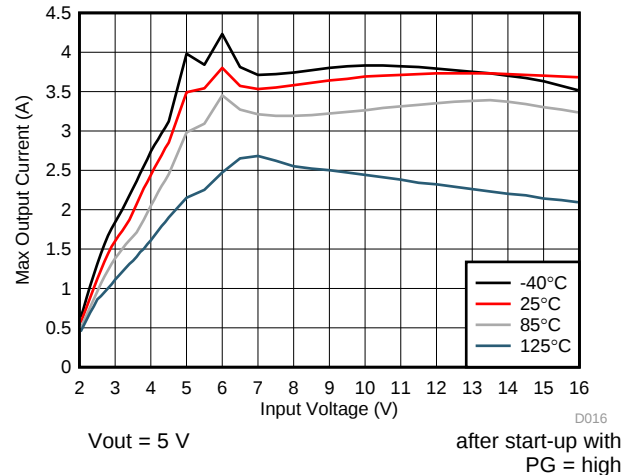


Figure 41. Maximum Load Current vs Input Voltage

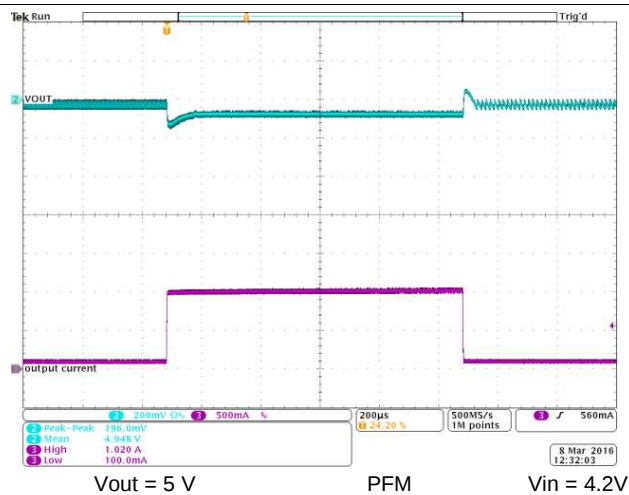


Figure 42. Load Transient Response

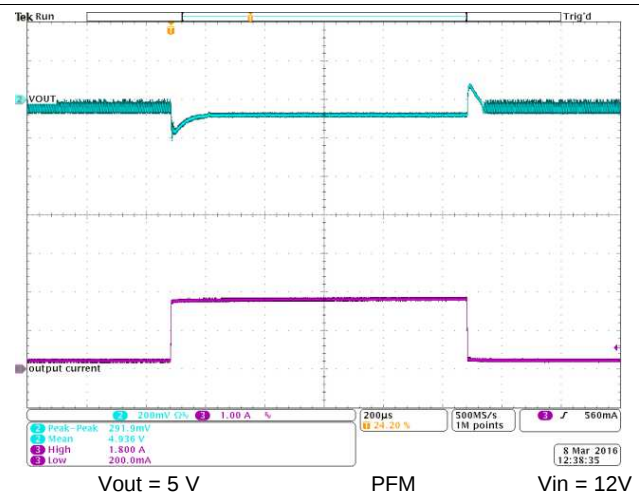


Figure 43. Load Transient Response

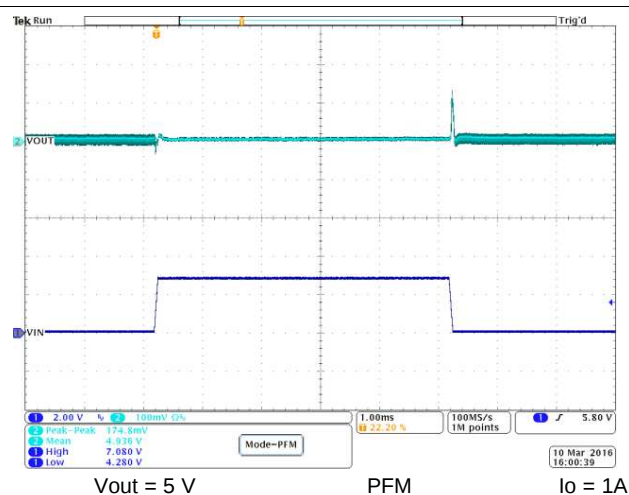


Figure 44. Line Transient Response

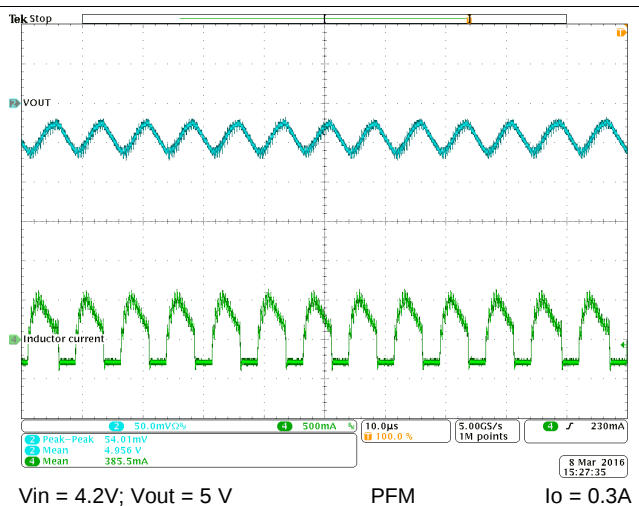
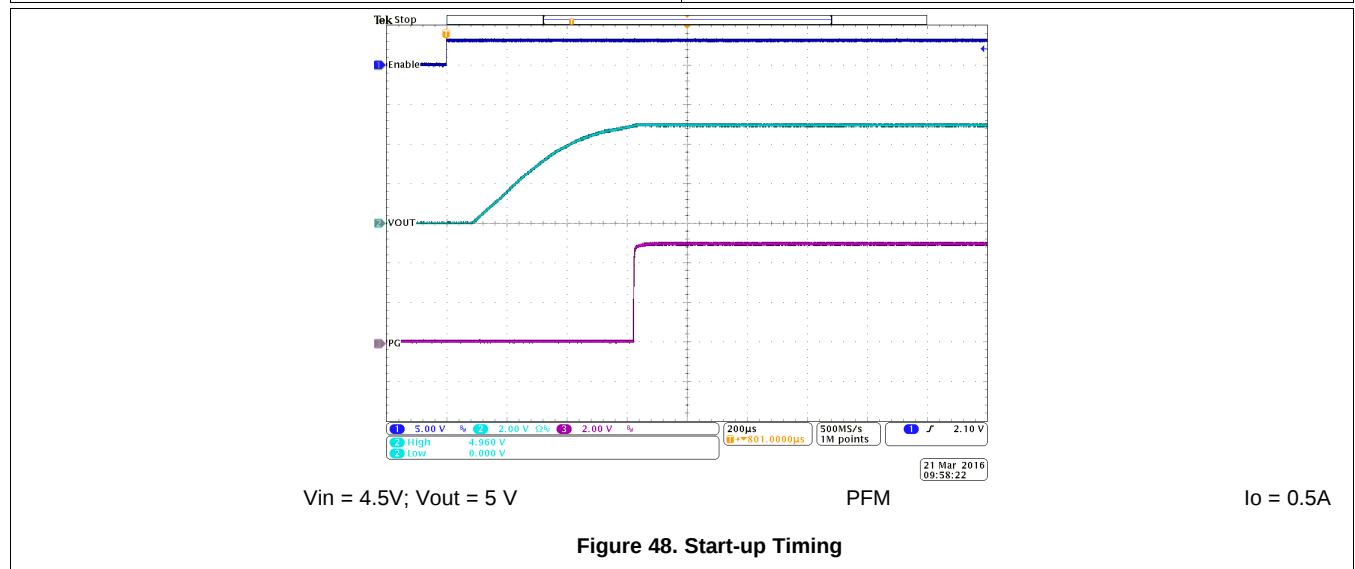
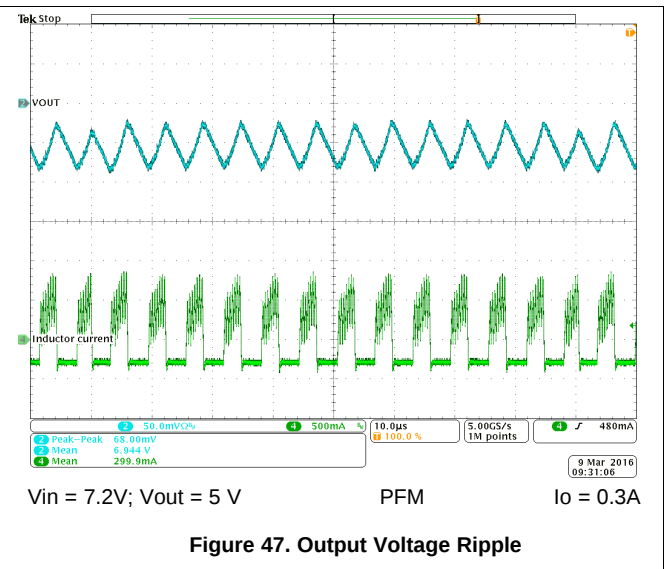
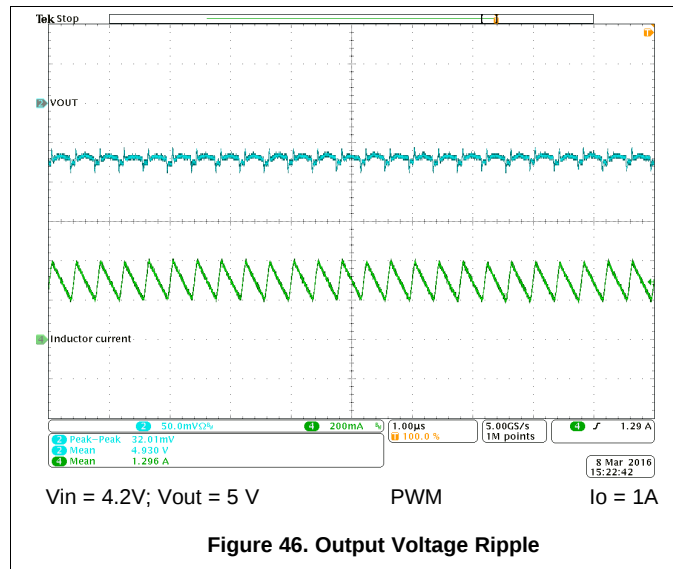


Figure 45. Output Voltage Ripple



10 Power Supply Recommendations

The TPS63070 device family has no special requirements for its power supply. The power supply output current needs to be rated according to the supply voltage, output voltage and output current of TPS63070. Please see the layout guidelines about the placement of the external components.

10.1 Thermal Information

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component.

Three basic approaches for enhancing thermal performance are listed below.

- Improving the power dissipation capability of the PCB design
- Improving the thermal coupling of the component to the PCB by soldering the PowerPAD™
- Introducing airflow in the system

For more details on how to use the thermal parameters in the dissipation ratings table please check the [Thermal Characteristics Application Note \(SZZA017\)](#) and the [IC Package Thermal Metrics Application Note \(SPRA953\)](#).

11 Layout

11.1 Layout Guidelines

For all switching power supplies, the layout is an important step in the design, especially at high peak currents and high switching frequencies. If the layout is not carefully done, the regulator could show stability problems as well as EMI problems. Therefore, use wide and short traces for the main current path and for the power ground connection. The input capacitor, output capacitor, and the inductor should be placed as close as possible to the IC. Use a common ground node for power ground and a different one for control ground to minimize the effects of ground noise. Connect these ground nodes at any place close to one of the ground pin of the IC.

A ceramic capacitor each, as close as possible from the VIN pin to GND and one from the VOUT pin to GND, shown as C1 and C4 in the layout proposal are used to suppress high frequency noise. The case size should be 0603 or smaller for good high frequency performance. Additional 0805 size input and output capacitors are used to get the required capacitance on the input and output depending on the supply voltage range and the output voltage.

The feedback divider should be placed as close as possible to the feedback pin of the IC. To lay out the control ground, short traces are recommended as well, separation from the power ground traces. This avoids ground shift problems, which can occur due to superimposition of power ground current and control ground current.

In case any of the digital inputs EN, VSEL or PS/SYNC need to be tied to the input supply voltage VIN, a 10k resistor must be used in series. One common resistor for all digital inputs that are tied to VIN is sufficient.

11.2 Layout Example

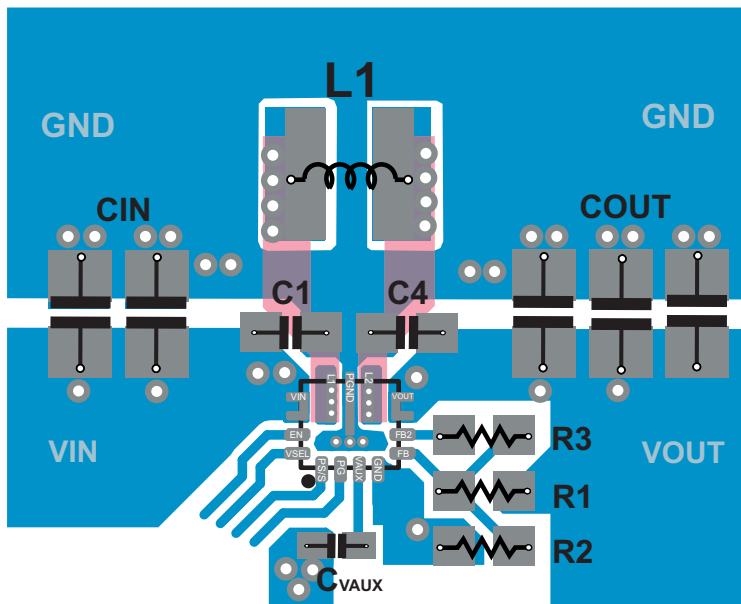


Figure 49. EVM Layout

12 デバイスおよびドキュメントのサポート

12.1 デバイス・サポート

12.1.1 デベロッパー・ネットワークの製品に関する免責事項

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12.2 関連リンク

次の表に、クイック・アクセス・リンクを示します。カテゴリには、技術資料、サポートおよびコミュニティ・リソース、ツールとソフトウェア、およびサンプル注文またはご購入へのクイック・アクセスが含まれます。

表 8. 関連リンク

製品	プロダクト・フォルダ	サンプルとご購入	技術資料	ツールとソフトウェア	サポートとコミュニティ
TPS63070	ここをクリック	ここをクリック	ここをクリック	ここをクリック	ここをクリック
TPS630701	ここをクリック	ここをクリック	ここをクリック	ここをクリック	ここをクリック

12.3 ドキュメントの更新通知を受け取る方法

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12.4 コミュニティ・リソース

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At [e2e.ti.com](#), you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

12.5 商標

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12.6 静電気放電に関する注意事項



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静電気放電はわずかな性能の低下から完全なデバイスの故障に至るまで、様々な損傷を与えます。高精度の集積回路は、損傷に対して敏感であり、極めてわずかなパラメータの変化により、デバイスに規定された仕様に適合しなくなる場合があります。

12.7 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

13 メカニカル、パッケージ、および注文情報

以降のページには、メカニカル、パッケージ、および注文に関する情報が記載されています。これらの情報は、指定のデバイスに対して提供されている最新のデータです。このデータは予告なく変更されることがあり、ドキュメントが改訂される場合もあります。本データシートのブラウザ版を使用されている場合は、画面左側の説明をご覧ください。

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
TPS630701RNMR	ACTIVE	VQFN-HR	RNM	15	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		0701	Samples
TPS630701RNMT	ACTIVE	VQFN-HR	RNM	15	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		0701	Samples
TPS63070RNMR	ACTIVE	VQFN-HR	RNM	15	3000	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		3070	Samples
TPS63070RNMT	ACTIVE	VQFN-HR	RNM	15	250	Green (RoHS & no Sb/Br)	CU NIPDAU	Level-1-260C-UNLIM		3070	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

(6) Lead/Ball Finish - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead/Ball Finish values may wrap to two lines if the finish value exceeds the maximum column width.

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TAPE AND REEL INFORMATION


*All dimensions are nominal

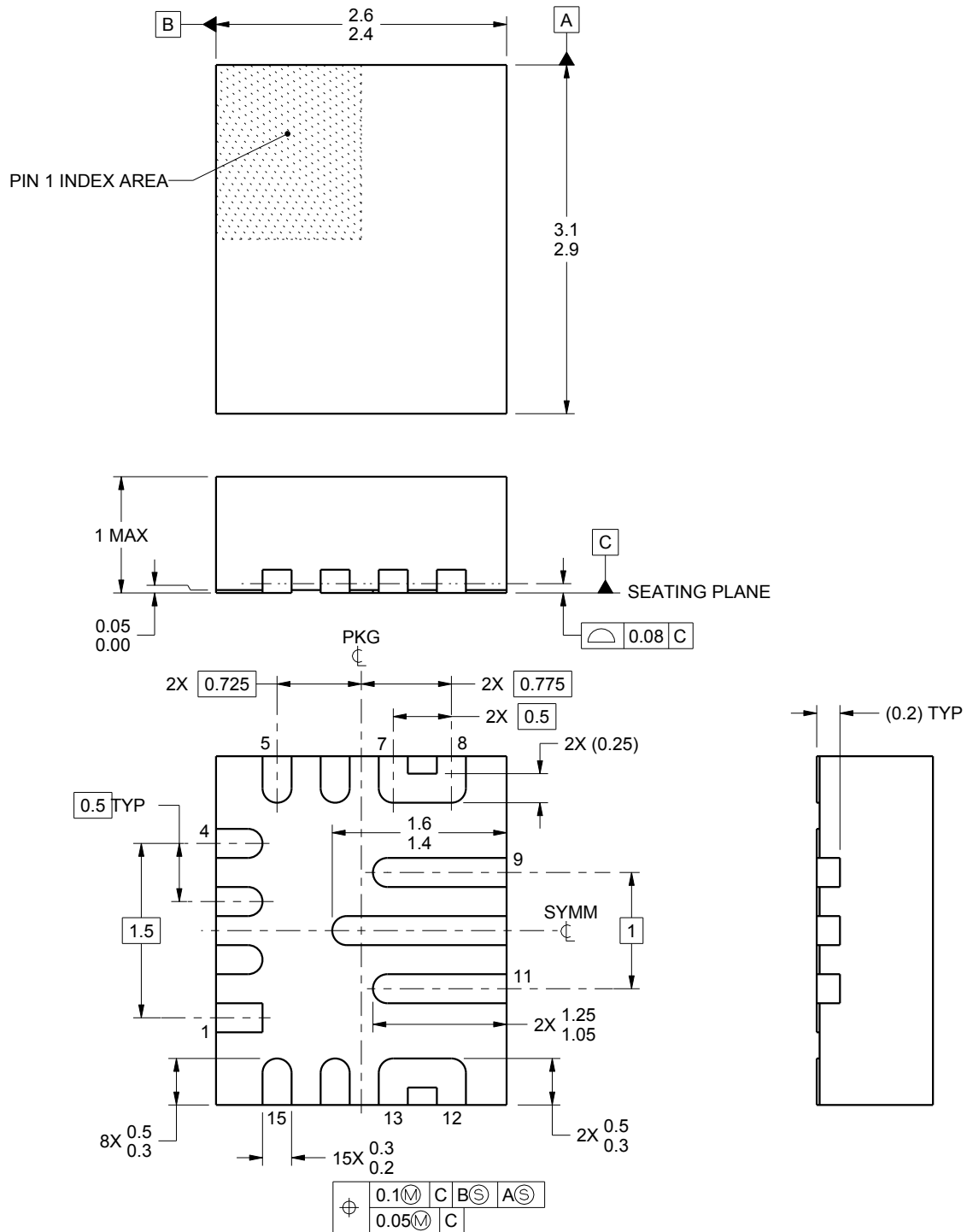
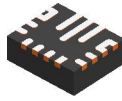
Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS630701RNMR	VQFN-HR	RNM	15	3000	330.0	12.4	2.8	3.3	1.2	8.0	12.0	Q1
TPS630701RNMT	VQFN-HR	RNM	15	250	180.0	12.4	2.8	3.3	1.2	8.0	12.0	Q1
TPS63070RNMR	VQFN-HR	RNM	15	3000	330.0	12.4	2.8	3.3	1.2	8.0	12.0	Q1
TPS63070RNMT	VQFN-HR	RNM	15	250	180.0	12.4	2.8	3.3	1.2	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS630701RNMR	VQFN-HR	RNM	15	3000	367.0	367.0	35.0
TPS630701RNMT	VQFN-HR	RNM	15	250	210.0	185.0	35.0
TPS63070RNMR	VQFN-HR	RNM	15	3000	367.0	367.0	35.0
TPS63070RNMT	VQFN-HR	RNM	15	250	210.0	185.0	35.0



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NOTES:

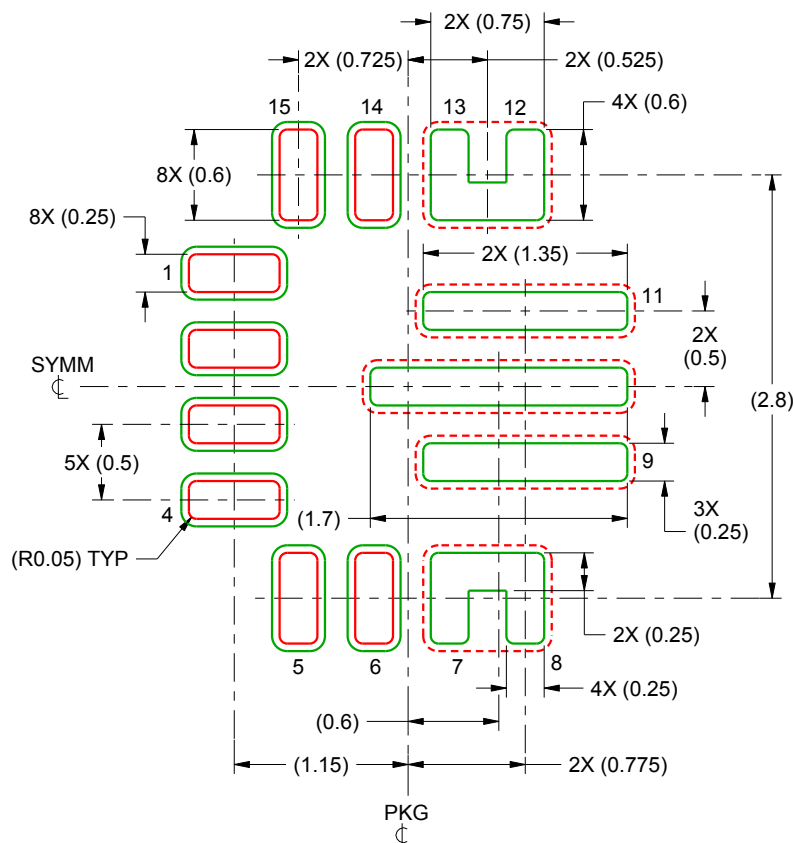
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.

EXAMPLE BOARD LAYOUT

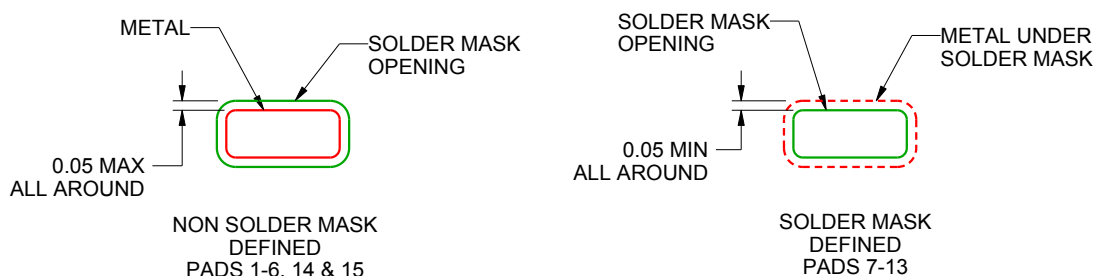
RNM0015A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



LAND PATTERN EXAMPLE
SCALE:20X



SOLDER MASK DETAILS

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NOTES: (continued)

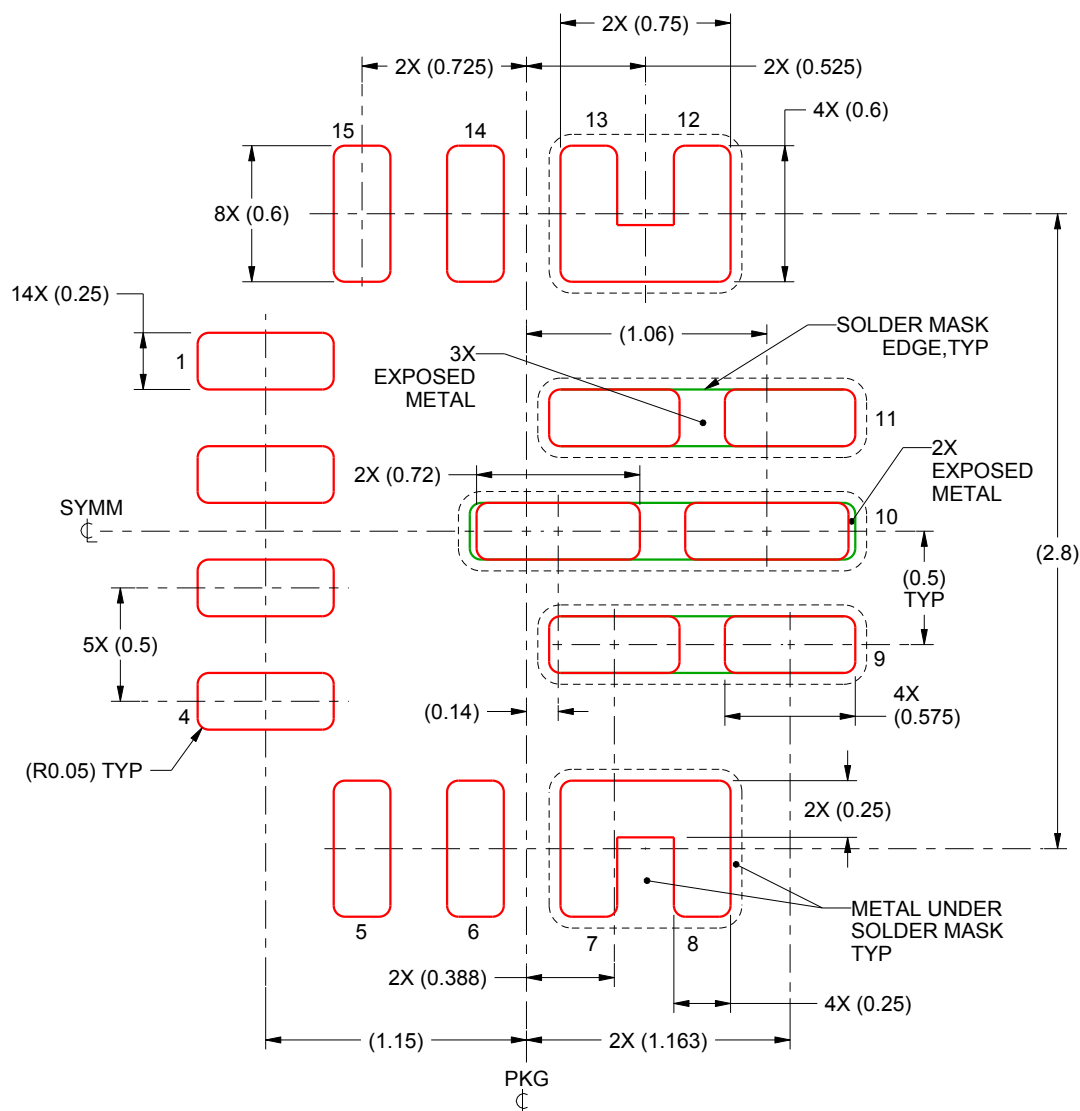
3. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/sluea271).
4. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

RNM0015A

VQFN - 1 mm max height

PLASTIC QUAD FLATPACK - NO LEAD



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
FOR EXPOSED PADS 9-11
85% PRINTED SOLDER COVERAGE BY AREA
SCALE:30X

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NOTES: (continued)

5. For alternate stencil design recommendations, see IPC-7525 or board assembly site preference.

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- 素手で半導体製品単体を触らないこと。どうしても触る必要がある場合は、リストストラップ等で人体からアースをとり、導電性手袋等をして取り扱うこと。
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- マウンタやはんだ付け設備等、半導体の実装に関わる全ての装置類は、静電気の帯電を防止する措置を施すこと。
- 前記のリストストラップ・導電性手袋・テーブル表面及び実装装置類の接地等の静電気帯電防止措置は、常に管理されその機能が確認されていること。

2. 温・湿度環境

- 温度：0～40℃、相対湿度：40～85%で保管・輸送及び取り扱いを行うこと。(但し、結露しないこと。)

- 直射日光が当たる状態で保管・輸送しないこと。

3. 防湿梱包

- 防湿梱包品は、開封後は個別推奨保管環境及び期間に従い基板実装すること。

4. 機械的衝撃

- 梱包品 (外装、内装、個装) 及び製品単品を落下させたり、衝撃を与えないこと。

5. 熱衝撃

- はんだ付け時は、最低限 260℃以上の高温状態に、10 秒以上さらさないこと。(個別推奨条件がある時はそれに従うこと。)

6. 汚染

- はんだ付け性を損なう、又はアルミ配線腐食の原因となるような汚染物質 (硫黄、塩素等ハロゲン) のある環境で保管・輸送しないこと。
- はんだ付け後は十分にフラックスの洗浄を行うこと。(不純物含有率が一定以下に保証された無洗浄タイプのフラックスは除く。)

以上